

ARTESYN AEE 50W SERIES DC/DC Converter



PRODUCT DESCRIPTION

Advanced Energy's Artesyn AEE 50W series is the latest generation of high performance dc-dc converter modules setting a new standard concerning power density. The product offers fully 50W in an encapsulated shielded metal package with dimensions of just 2.0"x1.0"x 0.4". All models provide ultra-wide 4:1 input voltage range and tight output voltage regulation.

State-of the-art circuit topology provides a very high efficiency up to 92% which allows an operating temperature range of -40 $^{\circ}$ C to +80 $^{\circ}$ C. Further features include remote On/Off, trimmable output voltage as well as overload protection and over-temperature protection.

SPECIAL FEATURES

- Smallest Encapsulated 50W Converter
- Package Size 2.0" x 1.0" x 0.4"
- Ultra-wide 4:1 input range
- Excellent Efficiency up to 92%
- Output Current Up to 10A
- I/O-isolation Voltage 1500VDC
- Under-Voltage Shutdown
- Over Current and Over Voltage Protection
- Remote ON/OFF control
- Shielded Metal Ccase with isolated Baseplate
- Heatsink (Optional)
- 3 Years Product Warranty

SAFETY

- cUL/UL/CSA 60950-1
- IEC/EN 60950-1

TYPICAL APPLICATIONS

Industrial

AT A GLANCE

Total Power

50 Watts

Input Voltage

9 to 36 Vdc

18 to 75 Vdc

of Outputs

Single



MODEL NUMBERS

Model	Input Voltage	Output Voltage	Maximum Load	Efficiency
AEE10F18-L	9-36Vdc	3.3V	10A	90%
AEE10A18-L	9-36Vdc	5V	10A	91%
AEE04B18-L	9-36Vdc	12V	4.17A	92%
AEE03C18-L	9-36Vdc	15V	3.33A	92%
AEE02H18-L	9-36Vdc	24V	2.08A	91%
AEE10F36-L	18-75 Vdc	3.3V	10A	90%
AEE10A36-L	18-75 Vdc	5V	10A	91%
AEE04B36-L	18-75 Vdc	12V	4.17A	92%
AEE03C36-L	18-75 Vdc	15V	3.33A	92%
AEE02H36-L	18-75 Vdc	24V	2.08A	91%

<u>Options</u>

Heatsink (-HS)



Absolute Maximum Ratings

Stress in excess of those listed in the "Absolute Maximum Ratings" may cause permanent damage to the power supply. These are stress ratings only and functional operation of the unit is not implied at these or any other conditions above those given in the operational sections of this TRN. Exposure to any absolute maximum rated condition for extended periods may adversely affect the power supply's reliability.

Table 1. Absolute Maximum Ratings								
Parameter		Model	Symbol	Min	Тур	Max	Unit	
Input Voltage Operating -C	ontinuous	24V input Models 48V input Models	V _{IN,DC}	-0.7 -0.7	-	50 100	Vdc Vdc	
Maximum Output Power		All	P _{O,max}	-	-	50	W	
Isolation Voltage ¹ Input	to output	All models		1500	-	-	Vdc	
Isolation Resistance	500Vdc	All models		1000	-	-	Mohm	
Isolation Capacitance 100KH	z,1V	All models		-	-	2200	pF	
Operating Case Temperature		All	T _{CASE}	-	-	+105	°C	
Storage Temperature		All	T _{STG}	-50		+125	°C	
	Operating operating	All All		-	-	95 95	% %	
MTBF		MIL-STD-217F, TA =+25 ^o C,Ground Benign		233500	-	-	Hours	

Note 1 - For 60 second

Input Specifications

Table 2. Input Specifications							
Parameter		Condition	Symbol	Min	Тур	Max	Unit
Operating Input Voltage, DC	24V Input Models 48V Input Models	All	V _{IN,DC}	9 18	24 48	36 75	Vdc
Start-up Threshold Voltage	24V Input Models 48V Input Models	All	V _{IN,ON}	-	-	9 18	Vdc
Under Voltage Lockout	24V Input Models 48V Input Models	All	V _{IN,under}	-	7.5 16	-	Vdc
Input reflected ripple current	24V Input Models 48V Input Models	0 to 500MHz,4.7uH source impedance	I _{IN,ripple}	-	30 20	-	mA
Input Current	AEE10F18-L AEE10A18-L AEE04B18-L AEE03C18-L AEE02H18-L AEE10F36-L AEE10A36-L AEE04B36-L AEE03C36-L AEE02H36-L	V _{IN,DC=} V _{IN,nom}	l _{IN,full} load		1528 2290 2267 2263 2286 764 1145 1145 1134 1134 1143		mA
No Load Input Current (V _O On, I _O = 0A)	AEE10F18-L AEE10A18-L AEE04B18-L AEE03C18-L AEE02H18-L AEE10F36-L AEE10A36-L AEE04B36-L AEE03C36-L AEE02H36-L	V _{IN,DC+} V _{IN,nom}	I _{IN,no_} load		80 60 80 80 40 30 60 60 50		mA
Efficiency @Max. Load	AEE10F18-L AEE10A18-L AEE04B18-L AEE03C18-L AEE02H18-L AEE10F36-L AEE10A36-L AEE04B36-L AEE03C36-L AEE02H36-L	V _{IN,DC} -V _{IN,nom} I _O =I _{O,max} T _A =25 °C	η		90 91 92 91 90 91 92 92 92 91		%

Input Specifications

Table 2. Input Specifications con't								
Parameter		Condition	Symbol	Min	Тур	Max	Unit	
Start Up Time	Power Up	V _{IN,DC=} V _{IN,nom}		-	-	30	mS	
Start Op Time	Remote On/Off	Constant Resistive Load		-	-	30		
Remote On/OFF Control		Remote ON Remote OFF		3.5 0	-	12 1.2	Vdc	
Remote Off Stand by Input Current		All		-	2.5	-	mA	
Input Current of Remote Control Pin		All		-	0.5	-	mA	
Internal Filter Type		All	Internal LC Filter (for EN55022,Class A)				A)	



Output Specifications

Parameter		Condition	Symbol	Min	Тур	Max	Unit
Output Voltage Set- Point	AEE10F18-L AEE10A18-L AEE04B18-L AEE03C18-L AEE02H18-L AEE10F36-L AEE10A36-L AEE04B36-L AEE03C36-L AEE02H36-L	$V_{IN,DC}V_{IN,nom}$ $I_0=I_0,max$ $T_A = 25 °C$	Vo	3.27 4.95 11.88 14.85 23.76 3.27 4.95 11.88 14.85 23.76	3.3 5 12 15 24 3.3 5 12 15 24	3.33 5.05 12.12 15.15 24.24 3.33 5.05 12.12 15.15 24.24	Vdc
Output Current	AEE10F18-L AEE10A18-L AEE04B18-L AEE03C18-L AEE02H18-L AEE10F36-L AEE10A36-L AEE04B36-L AEE03C36-L AEE02H36-L	Convection cooling	I _o			10 10 4.17 3.33 2.08 10 10 4.17 3.33 2.08	А
V _o Load Capacitance	AEE10F18-L AEE10A18-L AEE04B18-L AEE03C18-L AEE02H18-L AEE10F36-L AEE10A36-L AEE04B36-L AEE03C36-L AEE02H36-L	All				26000 17000 3000 2000 750 26000 17000 3000 2000 750	uF
Output Ripple, pk-pk	AEE10F18-L AEE10A18-L AEE04B18-L AEE03C18-L AEE02H18-L AEE10F36-L AEE10A36-L AEE04B36-L AEE03C36-L AEE02H36-L	20MHz bandwidth, measured with a 1uF MLCC and a 10uF Tantalum Capacitor	Vo		100 100 150 150 150 150 150 100 100 150	- - - - - - - - -	mV



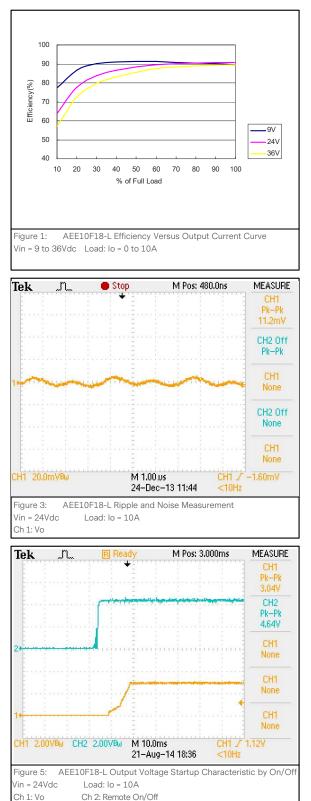
Output Specifications

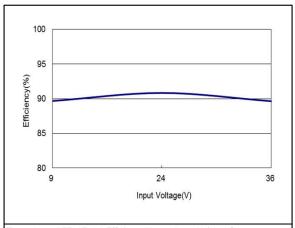
Table 3. Output Specifica	ations Con't						
Parameter		Condition	Symbol	Min	Nom	Max	Unit
Line Regulation		$V_{\rm IN,DC=}V_{\rm IN,min}$ to $V_{\rm IN,max}$	±%V ₀	-	-	0.5	%
Load Regulation		$I_{O}=I_{O,min}$ to $I_{O,max}$	±%V ₀	-	-	0.5	%
Trim Range	24V Models	All	%V _o	-10		+20	%
Thin Kange	Other Models	All	%V _o	-10		+10	%
Switching Frequency		All	f _{SW}	-	285	-	KHz
V _o Dynamic Response	Peak Deviation Settling Time	25% load change	±%V ₀ t _s		3 250	5	% uSec
Temperature Coefficient		All	%/°C	-	-	0.02	%
Output Over Current Protec	ction ¹	All	%I _{O,max}	-	150	-	%
Output Short Circuit Protec	tion	All		H	iccup Auton	natic Recov	very
Output Over Voltage Protection	AEE10F18-L AEE10A18-L AEE04B18-L AEE03C18-L AEE02H18-L AEE10F36-L AEE10A36-L AEE04B36-L AEE03C36-L AEE02H36-L	All	Vo	- - - - - - - - - - - -	3.9 6.2 15 18 30 3.9 6.2 15 18 30		Vdc

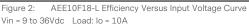
Note 1 - Hiccup Automatic Recovery



AEE10F18-L Performance Curves







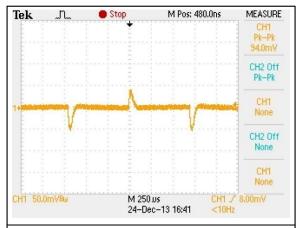
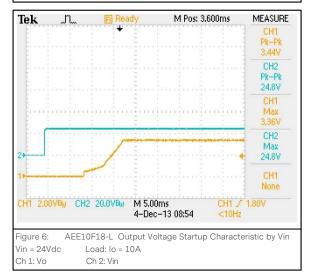
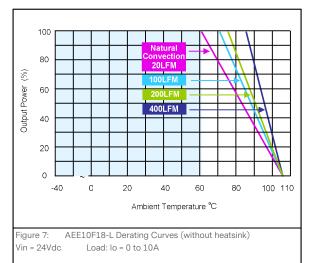


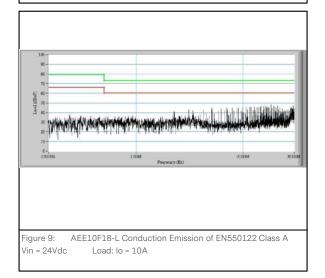
Figure 4: AEE10F18-L Transient Response Vin = 24Vdc Load: lo = 100% to 75% load change Ch 1: Vo



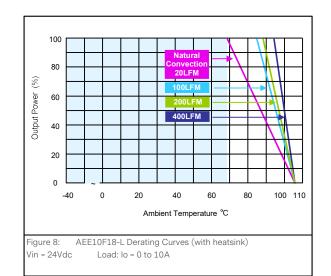


AEE10F18-L Performance Curves



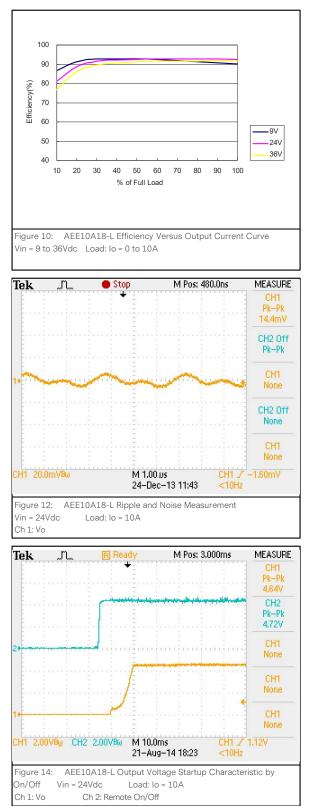


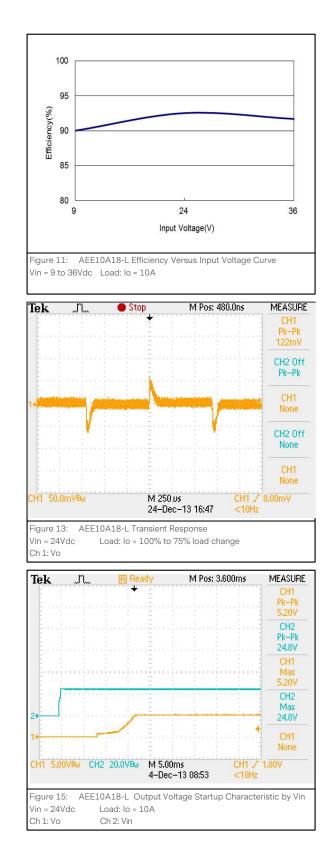
Note - All test conditions are at 25 $^{\rm O}{\rm C}$





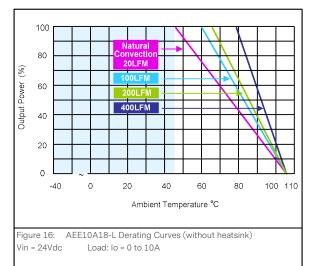
AEE10A18-L Performance Curves

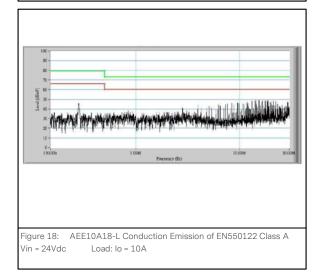




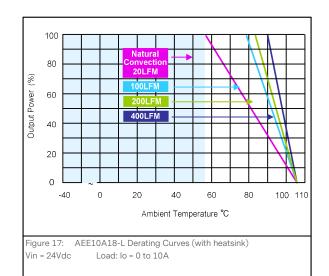


AEE10A18-L Performance Curves



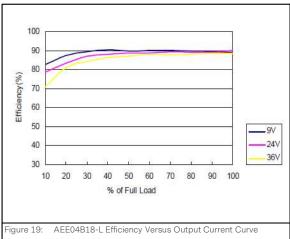


Note - All test conditions are at 25 $^{\rm O}{\rm C}$





AEE04B18-L Performance Curves



Vin = 9 to 36Vdc Load: lo = 0 to 4.17A

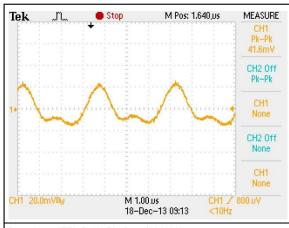
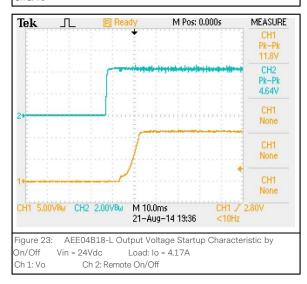


Figure 21: AEE04B18-L Ripple and Noise Measurement Vin = 24Vdc Load: Io = 4.17A Ch 1: Vo



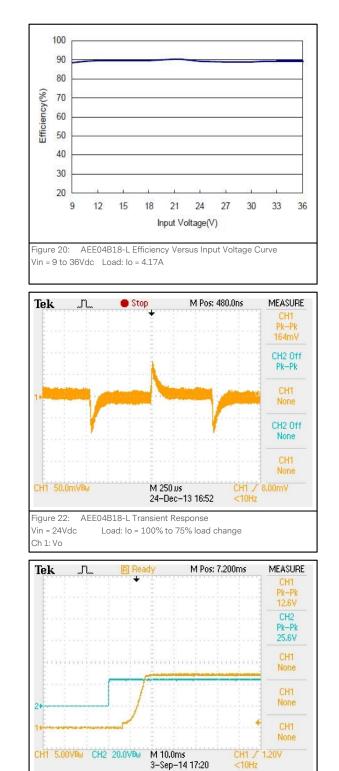
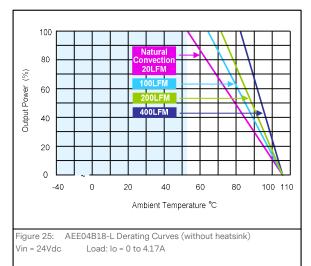
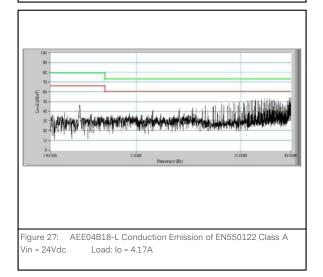


Figure 24: AEE04B18-L Output Voltage Startup Characteristic by Vin Vin = 24Vdc Load: Io = 4.17A Ch 1: Vo Ch 2: Vin

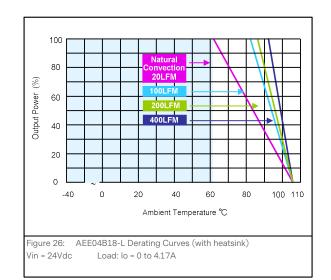


AEE04B18-L Performance Curves



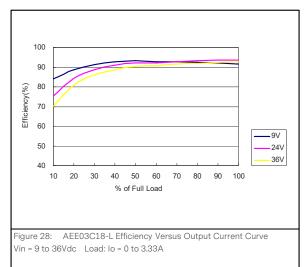


Note - All test conditions are at 25 $^{\rm O}{\rm C}$





AEE03C18-L Performance Curves



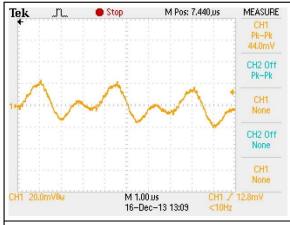
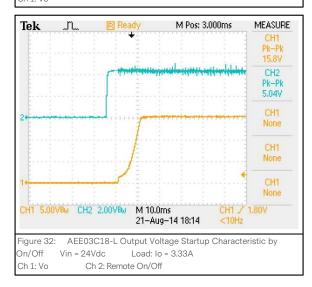
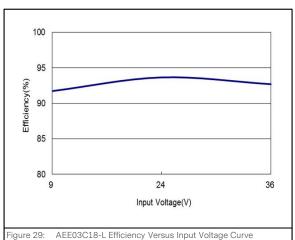


Figure 30: AEE03C18-L Ripple and Noise Measurement Vin = 24Vdc Load: lo = 3.33A Ch 1: Vo







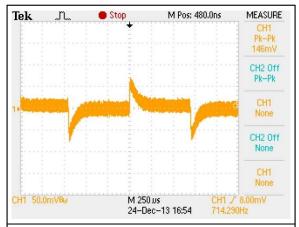
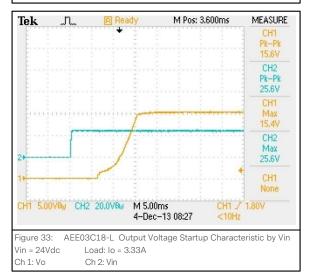
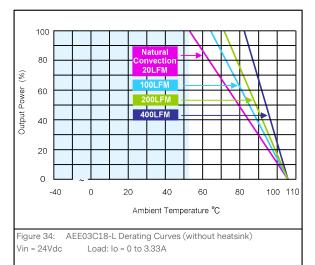


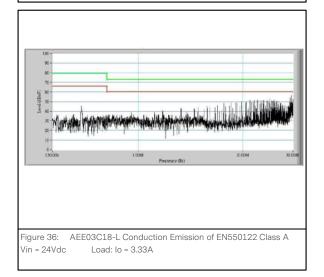
Figure 31: AEE03C18-L Transient Response Vin = 24Vdc Load: lo = 100% to 75% load change Ch 1: Vo



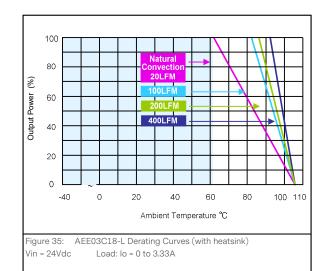


AEE03C18-L Performance Curves



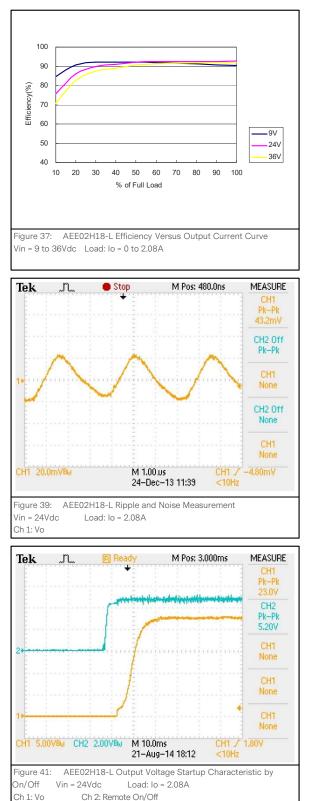


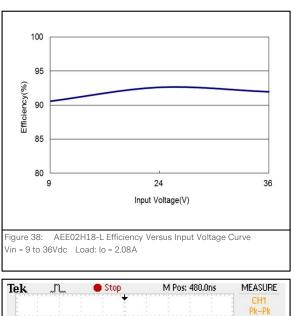
Note - All test conditions are at 25 $^{\rm O}{\rm C}$





AEE02H18-L Performance Curves





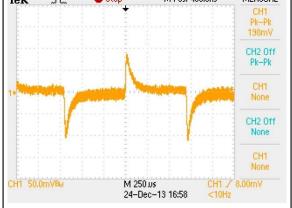
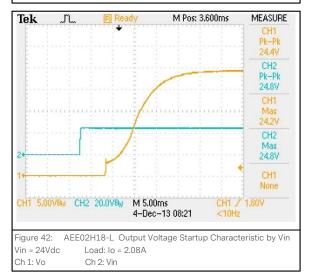


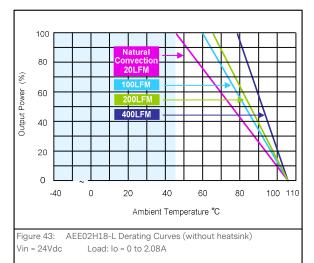
Figure 40: AEE02H18-L Transient Response Vin = 24Vdc Load: Io = 100% to 75% load change Ch 1: Vo

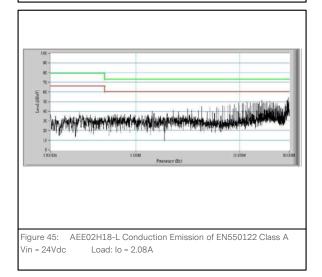




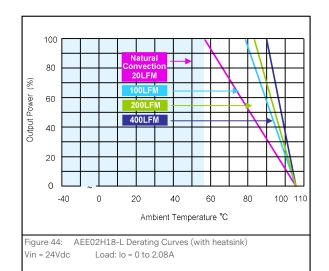
Ch 1: Vo

AEE02H18-L Performance Curves



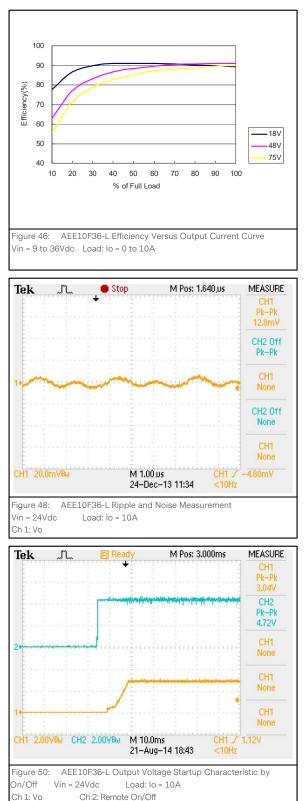


Note - All test conditions are at 25 $^{\rm O}{\rm C}$





AEE10F36-L Performance Curves



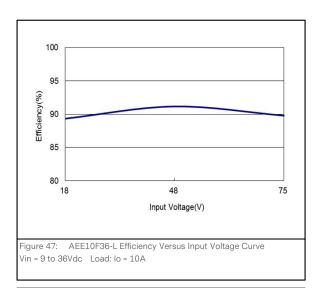
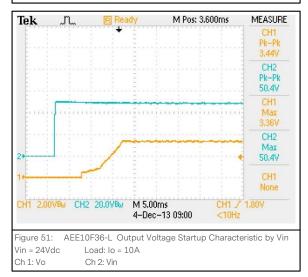
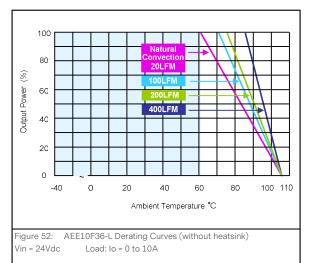


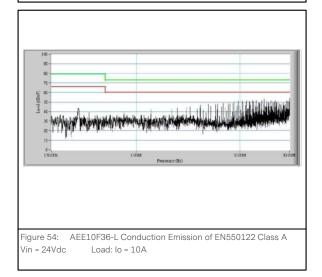


Figure 49: AEE10F36-L Transient Response Vin = 24Vdc Load: lo = 100% to 75% load change Ch 1: Vo

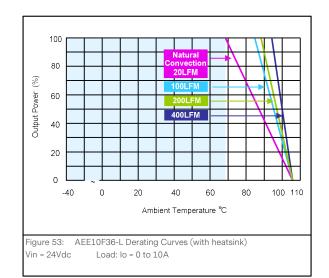


AEE10F36-L Performance Curves



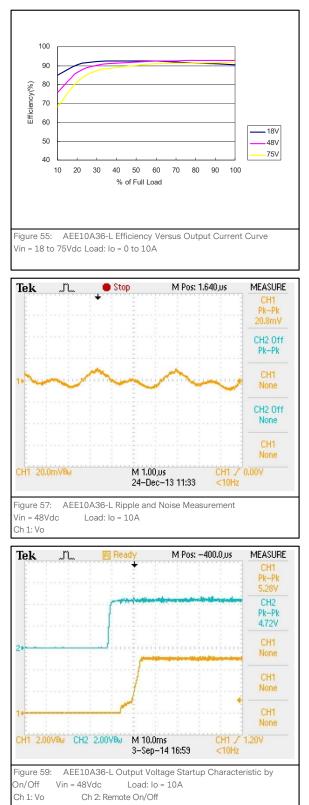


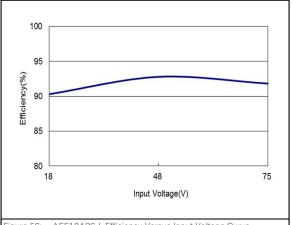
Note - All test conditions are at 25 °C





AEE10A36-L Performance Curves







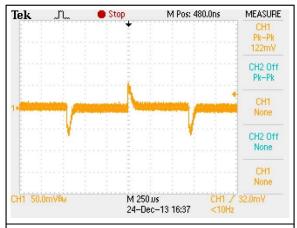
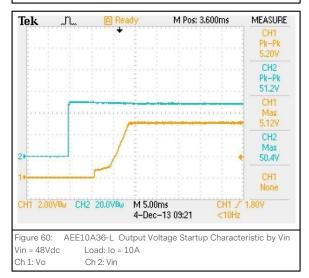
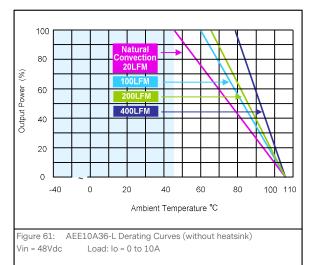
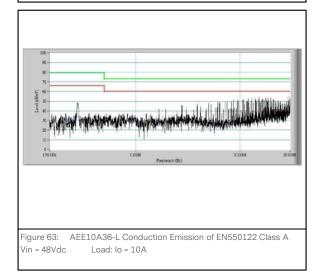


Figure 58: AEE10A36-L Transient Response Vin = 48Vdc Load: lo = 100% to 75% load change Ch 1: Vo

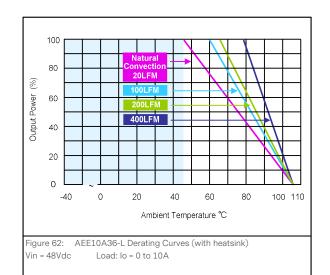


AEE10A36-L Performance Curves





Note - All test conditions are at 25 $^{\rm O}{\rm C}$





AEE04B36-L Performance Curves

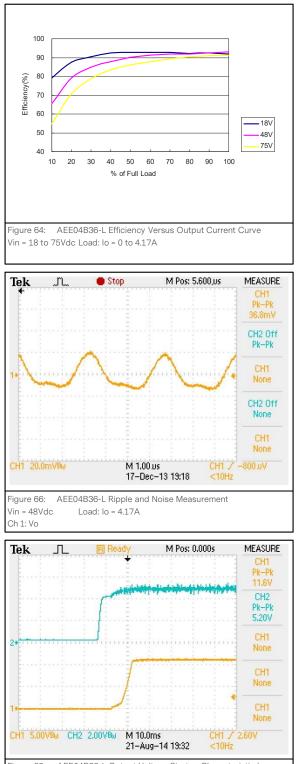
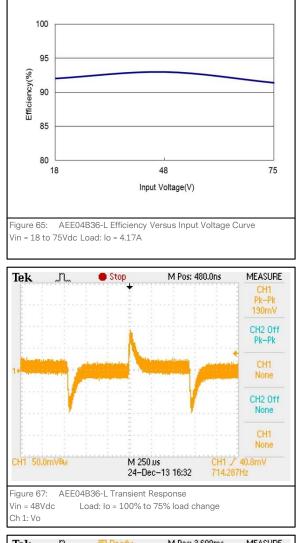
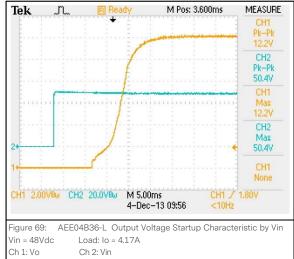


 Figure 68:
 AEE04B36-L Output Voltage Startup Characteristic by

 On/Off
 Vin = 48Vdc
 Load: Io = 4.17A

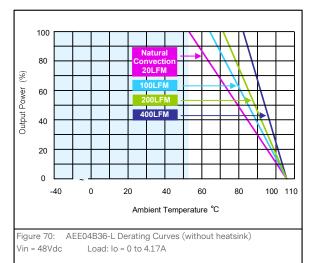
 Ch 1: Vo
 Ch 2: Remote On/Off

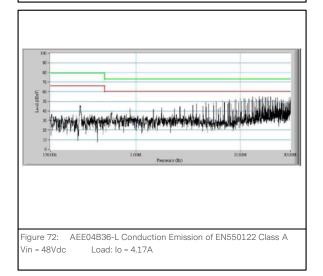




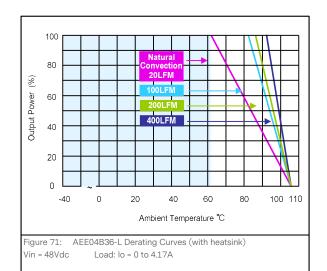


AEE04B36-L Performance Curves



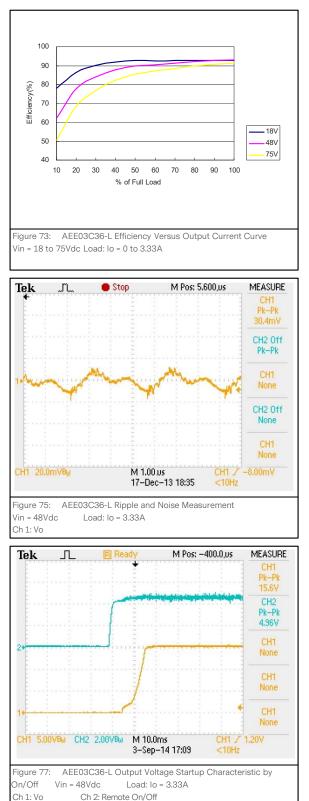


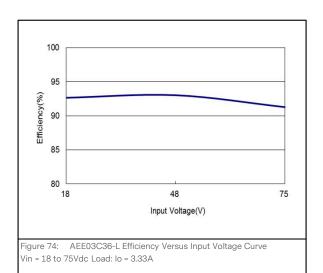
Note - All test conditions are at 25 $^{\rm O}{\rm C}$





AEE03C36-L Performance Curves





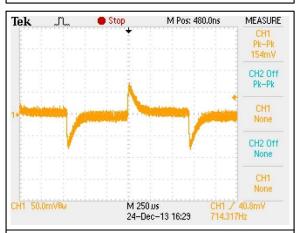
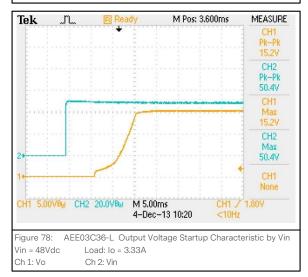
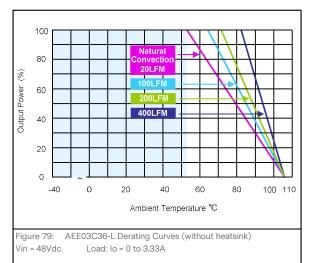
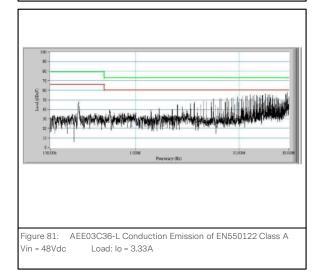


Figure 76: AEE03C36-L Transient Response Vin = 48Vdc Load: lo = 100% to 75% load change Ch 1: Vo

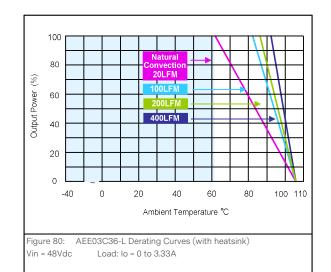


AEE03C36-L Performance Curves



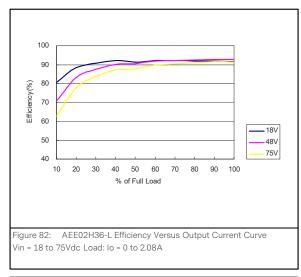


Note - All test conditions are at 25 $^{\rm O}{\rm C}$





AEE02H36-L Performance Curves



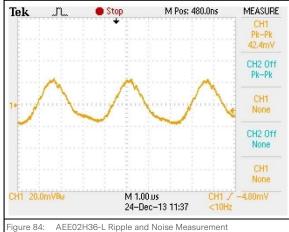
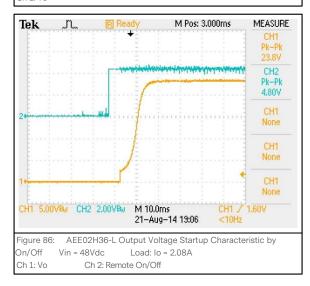


Figure 84: AEE02H36-L Ripple and Noise Measurem Vin = 48Vdc Load: Io = 2.08A Ch 1: Vo



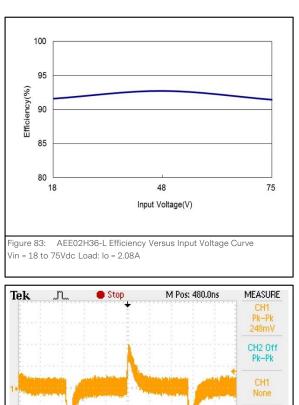
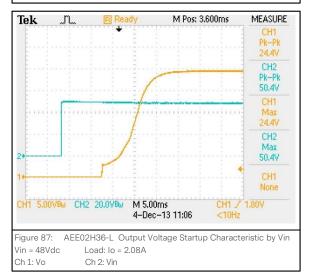


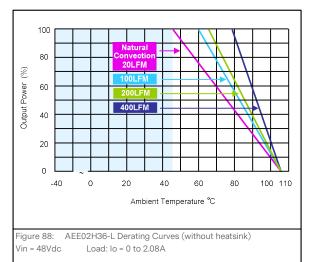


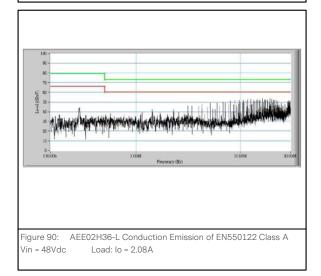
Figure 85: AEE02H36-L Transient Response Vin = 48Vdc Load: lo = 100% to 75% load change Ch 1: Vo



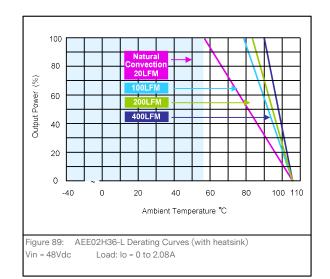


AEE02H36-L Performance Curves





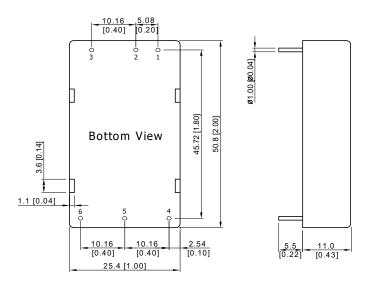
Note - All test conditions are at 25 °C





MECHANICAL SPECIFICATIONS

Mechanical Outlines



Pin Connections

Single output

Pin 1	-	+Vin
Pin 2	-	-Vin
Pin 3	-	Remote On/Off
Pin 4	-	+Vout
Pin 5	-	-Vout
Pin 6	_	Trim

Note: 1.All dimensions in mm (inches) 2.Tolerance: X.X±0.25 (X.XX±0.01) X.XX±0.13 (X.XXX±0.005) 3.Pin diameter 1.0 ±0.05 (0.04±0.002)

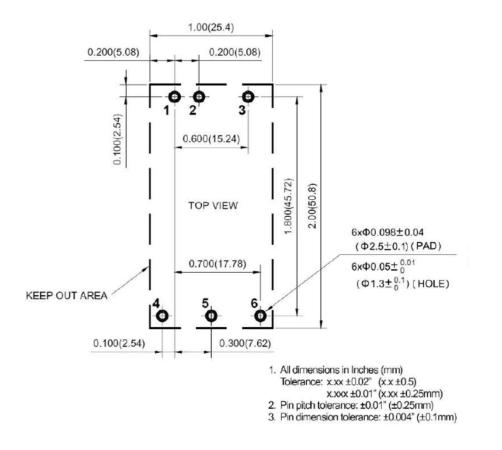
Physical Characteristics

Device code suffix	L
Case Size	50.8x25.4x11mm (2.0x1.0x0.43 inches)
Case Material	Aluminium Alloy, Black Anodized Coating
Base Material	FR4 PCB (flammability to UL 94V-0 rated)
Pin Material	Copper Alloy with Gold Plate Over Nickel Subplate
Potting Material	Epoxy (UL94-V0)
Weight	34g



MECHANICAL SPECIFICATIONS

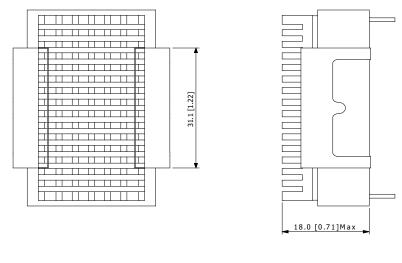
Recommended Pad Layout

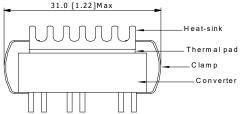




MECHANICAL SPECIFICATIONS

Heatsink (Option – HS)





Heatsink Material: Aluminum Finish: Black Anodized Coating Weight: 9g

The advantages of adding a heatsink are:

1. To help heat dissipation and increase the stability and reliability of DC/DC converters at high operating temperature atmosphere.

2. To upgrade the operating temperature of DC/DC converters, please refer to Derating Curve.



EMC Immunity

AEE 50W series power supply is designed to meet the following EMC immunity specifications.

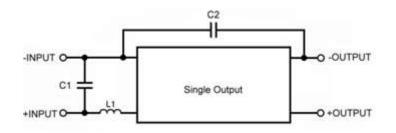
Table 4. EMC Specifications						
Parameter	er Standards & Level					
EMI	EN55022	Class A				
ESD	EN61000-4-2 air \pm 8KV , Contact \pm 6KV	Perf. Criteria A				
Radiated immunity	EN61000-4-3 10V/m	Perf. Criteria A				
Fast transient ¹	EN61000-4-4 ±2KV	Perf. Criteria A				
Surge ¹	EN61000-4-5 ±1KV	Perf. Criteria A				
Conducted immunity	EN61000-4-6 10Vrms	Perf. Criteria A				

Note 1 - The AEE 50W series can meet EN61000-4-4 & EN61000-4-5 by adding a capacitor across the input pins. Suggested capacitor: CHEMI-CON KY 220 μ F/100V.



EMC Considerations

EMI-Filter to meet EN 55022, class A, FCC part 15, level A Conducted and radiated emissions EN55022 Class A



Recommended circuit to comply EN55022 Class A limits

Table 5. Conducted EMI emission specifications					
Component	9 - 36V Single	18 - 75V Single			
C1	10µF/50V 1210 X7S MLCC	3.3µF/100V 1210 X7S MLCC			
C2	1000pF/2KV 1206 MLCC	1000pF/2KV 1206 MLCC			
L1	SMTDR54-1R5M-JT8 1.5uH	SMTDR54-6R8M-JT8 6.8uH			



Safety Certifications

The AEE 50W series power supply is intended for inclusion in other equipment and the installer must ensure that it is in compliance with all the requirements of the end application. This product is only for inclusion by professional installers within other equipment and must not be operated as a stand alone product.

Table 6. Safety Certifications for AEE 50W series power supply system				
Document Description				
cUL/UL 60950-1 (CSA certificate)	US and Canada Requirements			
IEC/EN 60950-1 (CB-scheme)	European Requirements			



Operating Temperature

Table 7. Operating Temperature	e					
			Ма			
Parameter	Model / Condition	Min	Without Heatsink	With Heatsink	Unit	
Operating Temperature Range (Natural Convection, See Derating)	AEE10F18-L AEE10A18-L AEE04B18-L AEE03C18-L AEE02H18-L AEE10F36-L AEE10A36-L AEE04B36-L AEE03C36-L AEE02H36-L	-40	61 46 53 53 46 61 46 53 53 46	69 57 62 62 57 69 57 62 62 62 57	°C	
	Natural Convection without Heatsink	12.1	-	-		
	Natural Convection with Heatsink	9.8	-	-]	
	100LFM Convection without Heatsink	9.2	-	-		
Thermal Impedance	100LFM Convection with Heatsink	5.4	-	-	°C/W	
mermaninpedance	200LFM Convection without Heatsink	7.8	-	-	-0,00	
	200LFM Convection with Heatsink	4.5	-	-	1	
	400LFM Convection without Heatsink	5.2	-	-	1	
	400LFM Convection with Heatsink	3.0	-	-	1	
Case Temperature		-	10	5	°C	
Thermal Protection	Shutdown Temperature		11	0	°C	
Storage Temperature Range		-50	+125		°C	
Humidity (non condensing)	Humidity (non condensing)		95		%	
RFI	Six-Sid	ed Shielded	, Metal Case			
Lead Temperature (1.5mm from case for 10Sec.)		-	26	0	°C	

Note1 - The "natural convection" is about 20LFM but is not equal to still air (0 LFM).

MTBF and Reliability

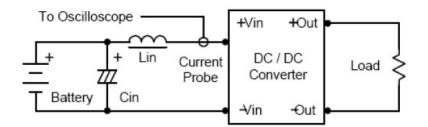
The MTBF of AEE 50W series of DC/DC converters has been calculated using MIL-HDBK 217F NOTICE2, Operating Temperature 25 °C, Ground Benign

Model	MTBF	Unit
AEE10F18-L	252,400	
AEE10A18-L	230,900	
AEE04B18-L	244,800	
AEE03C18-L	241,700	
AEE02H18-L	231,900	Hours
AEE10F36-L	256,600	Tiouis
AEE10A36-L	240,500	
AEE04B36-L	245,700	
AEE03C36-L	242,300	
AEE02H36-L	233,000	



Input Reflected-Ripple Current Test Setup

Input reflected-ripple current is measured with a inductor Lin (4.7μ H) and Cin (220μ F, ESR < 1.0Ω at 100 KHz) to simulate source impedance. Capacitor Cin, offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is 0-500 KHz.

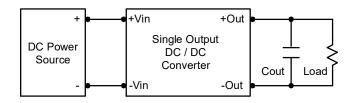


Component	Value	Reference
Lin	4.7μΗ	-
Cin	220uF (ESR<1.0Ω at 100KHz)	Aluminum Electrolytic Capacitor



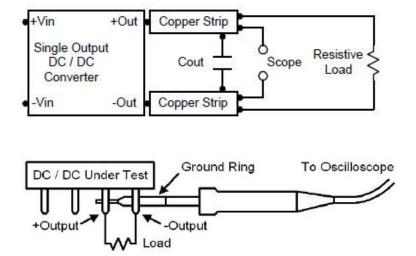
Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 4.7µF capacitors at the output.



Peak-to-Peak Output Noise Measurement Test

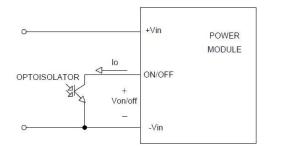
Use a 1µF ceramic capacitor and a 10µF tantalum capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20MHz. Position the load between 50 mm and 75 mm from the DC/DC Converter.

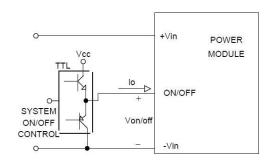




Remote ON/OFF

Positive logic remote on/off turns the module on during a logic high voltage on the remote on/off pin, and off during a logic low. To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the - Vin terminal. The switch can be an open collector or equivalent. A logic low is 0V to 1.2V. A logic high is 3.5V to 12V. The maximum sink current at the on/off terminal (Pin 3) during a logic low is -100μ A.





Isolated-Closure Remote ON/OFF

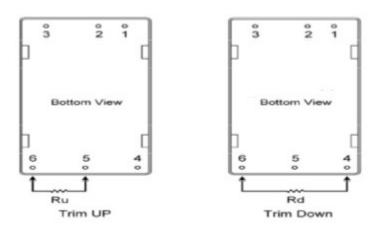
Level Control Using TTL Output



Application Notes

External Output Trimming

Output can be externally trimmed by using the method shown below. The trim up/down range is $\pm 10\%$ minimum of the nominal output voltage.



3.3V Output Trim Table

Trim down	1	2	3	4	5	6	7	8	9	10	%
Vout=	Vox0.99	Vox0.98	Vox0.97	Vox0.96	Vox0.95	Vox0.94	Vox0.93	Vox0.92	Vox0.91	Vox0.90	Volts
Rd=	63.59	30.28	18.19	11.95	8.13	5.56	3.70	2.31	1.21	0.34	KOhms
Trim up	1	2	3	4	5	6	7	8	9	10	%
Vout=	Vox1.01	Vox1.02	Vox1.03	Vox1.04	Vox1.05	Vox1.06	Vox1.07	Vox1.08	Vox1.09	Vox1.10	Volts
Ru=	70.50	29.28	16.87	10.90	7.34	5.11	3.51	2.32	1.39	0.65	KOhms

5.0V Output Trim Table

Trim down	1	2	3	4	5	6	7	8	9	10	%
Vout=	Vox0.99	Vox0.98	Vox0.97	Vox0.96	Vox0.95	Vox0.94	Vox0.93	Vox0.92	Vox0.91	Vox0.90	Volts
Rd=	45.53	20.61	12.31	8.15	5.66	4.00	2.81	1.92	1.23	0.68	KOhms
Trim up	1	2	3	4	5	6	7	8	9	10	%
Vout=	Vox1.01	Vox1.02	Vox1.03	Vox1.04	Vox1.05	Vox1.06	Vox1.07	Vox1.08	Vox1.09	Vox1.10	Volts



Application Notes

External Output Trimming Con't

12V Output Trim Table

Trim down	1	2	3	4	5	6	7	8	9	10	%
Vout=	Vox0.99	Vox0.98	Vox0.97	Vox0.96	Vox0.95	Vox0.94	Vox0.93	Vox0.92	Vox0.91	Vox0.90	Volts
Rd=	394.5	179.74	106.08	68.86	46.39	31.36	20.60	12.51	6.21	1.17	KOhms
Trim up	1	2	3	4	5	6	7	8	9	10	%
Vout=	Vox1.01	Vox1.02	Vox1.03	Vox1.04	Vox1.05	Vox1.06	Vox1.07	Vox1.08	Vox1.09	Vox1.10	Volts
Ru=	368.92	161.92	94.97	61.86	42.12	29.00	19.66	12.66	7.23	2.89	KOhms

15V Output Trim Table

Trim down	1	2	3	4	5	6	7	8	9	10	%
Vout=	Vox0.99	Vox0.98	Vox0.97	Vox0.96	Vox0.95	Vox0.94	Vox0.93	Vox0.92	Vox0.91	Vox0.90	Volts
Rd=	572.67	248.63	145.60	94.97	64.87	44.92	30.72	20.10	11.86	5.28	KOhms
Trim up	1	2	3	4	5	6	7	8	9	10	%
Vout=	Vox1.01	Vox1.02	Vox1.03	Vox1.04	Vox1.05	Vox1.06	Vox1.07	Vox1.08	Vox1.09	Vox1.10	Volts
Ru=	392.98	182.12	108.73	71.43	48.85	33.71	22.86	14.69	8.33	3.23	KOhms

24V Output Trim Table

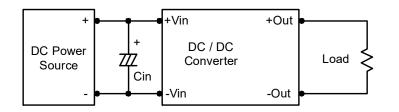
Trim down	1	2	3	4	5	6	7	8	9	10	%
Vout=	Vox0.99	Vox0.98	Vox0.97	Vox0.96	Vox0.95	Vox0.94	Vox0.93	Vox0.92	Vox0.91	Vox0.90	Volts
Rd=	318.05	146.05	85.8	55.51	37.415	26.625	16.515	9.81	4.9785	0.9185	KOhms
Trim up	1	2	3	4	5	6	7	8	9	10	%
Vout=	Vox1.02	Vox1.04	Vox1.06	Vox1.08	Vox1.1	Vox1.12	Vox1.14	Vox1.16	Vox1.18	Vox1.20	Volts
Ru=	247.2	109.255	63.38	39.025	27.52	18.39	11.77	7.29	3.308	0.3658	KOhms

Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module.

In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup.

Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR < 1.0Ω at 100 KHz) capacitor of a 10uFfor the 24V and 48V devices.



Output Over Current Protection

To provide hiccup mode protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure overload for an unlimited duration.

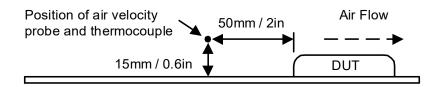
Output Over Voltage Protection

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals.

The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage. The OVP level can be found in the output data.

Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105 °C. The derating curves are determined from measurements obtained in a test setup.

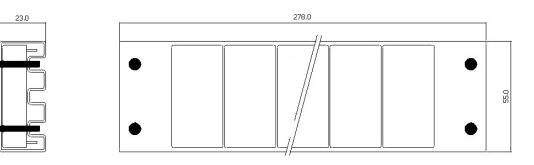


Maximum Capacitive Load

The AEE 50W series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. The maximum capacitance can be found in the Table 3.

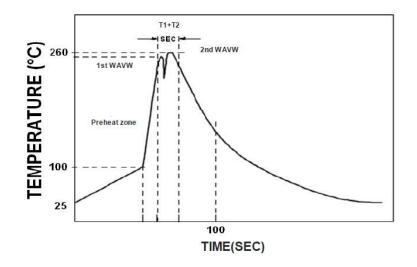


Packaging Information



Soldering and Reflow Considerations

Lead free wave solder profile for AEE 50W Series



Zone	Reference Parameter
Preheat zone	Rise temp speed: 3°C/sec max.
Freileat 2011e	Preheat temp : 100~130°C
Actual bacting	Peak temp: 250~260°C Peak Time
Actual heating	Peak time(T1+T2): 4~6 sec

Reference Solder: Sn-Ag-Cu: Sn-Cu: Sn-Ag Hand Welding: Soldering iron: Power 60W Welding Time: 2~4 sec Temp.: 380~400 °C



RECORD OF REVISION AND CHANGES

lssue	Date	Description	Originators
1.2	09.01.2015		K. Wang



ABOUT ADVANCED ENERGY

Advanced Energy (AE) has devoted more than three decades to perfecting power for its global customers. AE designs and manufactures highly engineered, precision power conversion, measurement and control solutions for mission-critical applications and processes.

Our products enable customer innovation in complex applications for a wide range of industries including semiconductor equipment, industrial, manufacturing, telecommunications, data center computing, and medical. With deep applications know-how and responsive service and support across the globe, we build collaborative partnerships to meet rapid technological developments, propel growth for our customers, and innovate the future of power.

PRECISION | POWER | PERFORMANCE

For international contact information, visit advancedenergy.com.

Advanced Energy

powersales@aei.com (Sales Support) productsupport.ep@aei.com (Technical Support) +1 888 412 7832 Specifications are subject to change without notice. Not responsible for errors or omissions. ©2020 Advanced Energy Industries, Inc. All rights reserved. Advanced Energy®, and AE® are U.S. trademarks of Advanced Energy Industries, Inc.