

ADVANCED ENERGY FCM10K SERIES MODULE

10,000 W AC/DC Power Supply Platform for Bulk Front-end Industrial Applications

PRODUCT DESCRIPTION

Advanced Energy's FCM10K series provides for three phase three wire of AC-DC embedded power requirements. Featuring high build quality with robust screw terminals, long life, and typical fullload efficiency of greater than 96.3%, reaching a peak of 97%, these units are ideal for use in industrial applications. They are backed by a comprehensive set of industrial safety approvals and certificates. Variable-speed "smart fans" draw on software controls developed by Advanced Energy to match fan speed to the unit's cooling requirement and load current. Slowing the fan not only saves power but also reduces wear, thus extending its life.

SPECIAL FEATURES

- 10,000 W output power
- 81.6 mm x 125.85 mm x 460 mm
- -40 to +50°C
- 5 V at 2 A housekeeping
- Peak efficiency: 97% typical
- Supports NFC tag application
- Semi F47 compliance
- Five-year warranty

SAFETY

- UL 62368-1, 3rd Ed
- CAN/CSA C22.2 62368-1, 3rd Ed
- EN IEC 62368-1:2020/A11:2020
- IEC 62368-1: 2018 3rd Ed
- CB Certificate and Report (IEC 62368-1 3rd Ed)
- CE (LVD+RoHS)

COMPLIANCE

- EMI Class B, with 6 dB margin
- EN61000 Immunity

AT A GLANCE

Total Power

10,000 W

Input Voltage

187 to 528 VAC, 3 Phase 3 Wire + PE

Nominal Output Voltage

54.5 VDC

of Outputs

Single





TABLE OF CONTENTS

<u>Section</u>	1	Model Numbers	4
Section	2	Electrical Specifications	5
	<u>2.1</u>	Absolute Maximum Ratings	5
	2.2	Input Specifications	6
	<u>2.3</u>	Output Specifications	7
	<u>2.4</u>	System Timing Specifications	8
	<u>2.5</u>	System Timing Diagram	9
	<u>2.6</u>	Performance Curves	10
	<u>2.7</u>	Protection Function Specifications	12
<u>Section</u>	3	Mechanical Specifications	14
	<u>3.1</u>	Mechanical Outlines (-P)	14
	<u>3.2</u>	Mechanical Outlines (-T)	15
	3.3	Connector Definitions (-P)	16
	<u>3.4</u>	Connector Definitions (-T)	18
	<u>3.5</u>	Power/Signal Mating Connectors and Pin Types	20
	<u>3.6</u>	LED Indicator Definition	21
	<u>3.7</u>	Weight	22
<u>Section</u>	4	NFC Tag Specification	23
Section	5	Environmental Specifications	24
	<u>5.1</u>	EMC Immunity	24
	<u>5.2</u>	Safety Certifications	25
	<u>5.3</u>	EMI Emissions	26
	<u>5.4</u>	Operating Temperature	28
	<u>5.5</u>	Forced Air Cooling	28
	<u>5.6</u>	Storage Temperature	29
	<u>5.7</u>	Altitude	29

TABLE OF CONTENTS

Section	5	Environmental Specifications	24
	<u>5.8</u>	Humidity	29
	<u>5.9</u>	Vibration	29
	<u>5.10</u>	Shock	31
Section	6	Power and Control Signal Descriptions	32
	6.1	Input Terminal	32
	6.2	Output Terminal (-P)	32
	<u>6.3</u>	Output Terminal (-T)	32
	<u>6.4</u>	Isolated Signals	33
	<u>6.5</u>	Non-Isolated Signals	36
Section	7	Communication BUS Description	37
Section	8	MODBUS Specification	40
	<u>8.1</u>	FCM10K Series MODBUS General Instructions	40
	<u>8.2</u>	The FCM10K Series Supported Modbus Command List	44
Section	9	Application Notes	54
	<u>9.1</u>	Mode of Operation	54
	<u>9.2</u>	Digital and Analog Command	54
	<u>9.3</u>	Output Adjustability and Programmability	55
	<u>9.4</u>	Current Share	64
	<u>9.5</u>	Output Ripple and Noise Measurement	65
	<u>9.6</u>	Accessories	66
Section	10	Record of Revision and Changes	68



SECTION 1 MODEL NUMBERS

Standard	Nominal Output Voltage	Trim Range	Max Current	Standby Output	Dimensionon
FCM10KW-N	54.5 VDC	48 to 60 VDC	183.5A	5VDC at 2A	81.6 x 125.85 x 460 mm

Note – Add "-T" for Terminal Block Add "-P" for Pluggable Connector

Ordering Information

FCM	10K	Y	-	Α	-	В
1	2	3		(4)		5

1)	Model Series	FCM: Series Name
2	Max Output Power in Watts	10K = 10 kW
3	Voltage Code	W = 54.5 VDC at 183.5A; Programmable Range: 48-60 VDC
4	Module Type	N = Standard (Narrow Range) W = Wide Range H = High Isolation F = Fast Slew Rate
(5)	Interface Type	T = Terminal for Standalone Module P = Pluggable for Module Used in Shelf



2.1 Absolute Maximum Ratings

Stress in excess of those listed in the "Absolute Maximum Ratings" may cause permanent damage to the power supply. These are stress ratings only and functional operation of the unit is not implied at these or any other conditions above those given in the operational sections of this TRN. Exposure to any absolute maximum rated condition for extended periods may adversely affect the power supply's reliability.

Table 1. Absolute Maximum Ratings						
Parameter	Model	Symbol	Min	Тур	Max	Unit
Input Voltage AC continuous operation	All modules	V _{IN,AC}	187	208-480	528	VAC
Maximum Output Power	All modules	P _{O,max}	-	-	10000	W
Isolation Voltage Primary to Protective Earth (PE) Primary to Secondary Primary to User-Accessible Secondary (SELV) to Protective Earth (PE) ¹ Secondary (NSELV) to Protective Earth (PE) ² Secondary (SELV) to User-accessible ¹ Secondary (NSELV) to User-accessible ² User-accessible to Protective Earth (PE)	All modules				2500 2500 2500 100 2500 500 2500 100	VDC VDC VDC VDC VDC VDC VDC VDC
Ambient Operating Temperature ³	All modules	T _A	-40	-	+70	°C
Storage Temperature	All modules	T _{STG}	-40	-	+85	°C
Humidity (non-condensing) Operating Non-operating	All modules		20 10	-	90 95	%
Altitude Operating Non-operating	All modules		-	-	3000 9144	m m
MTBF ⁴	All modules		200	-	-	kHours

Note 1 - Secondary (SELV) refers to the power supply variant with output voltage 60V and below.

Note 2 - Secondary (NSELV) refers to the power supply variant with output voltage greater than 60V. Note 3 - -40°C to 50°C at 100% rated load, above 50°C to 70°C, power derated linearly. The power supply shall be able to start at -40°C rated full load. Note 4 - Using Telcordia specifications at 25°C ambient at full load, nominal line of 480 VAC. With the power supply installed in a system in a 30°C ambient environment and operating at full load, capacitor life shall be 5 years, minimum, for all electrolytic capacitors contained within this power supply. The power supply shall demonstrate an MTBF level of > 500,000 hours based on cumulated DRV testing hours.



2.2 Input Specifications

Table 2. Input Specifications						
Parameter	Condition	Symbol	Min	Тур	Max	Unit
Operating Input Voltage, AC	All	V _{IN,AC}	187 216 311 342 360 432	208 240 346 380 400 480	229 264 381 418 480 528	VAC VAC VAC VAC VAC VAC
Input AC Frequency	All	f _{IN}	47	50/60	63	Hz
Maximum Input Current $(I_{O} = I_{O,max})$	V _{IN,AC} = 480 VAC	l _{IN,max}	-	-	15	А
No Load Input Power (V _o = On, I _o = 0A)	V _{IN,AC} = 480 VAC	$P_{IN,no-load}$	-	25	-	W
Turn On Delay via AC Mains	All	t _{Turn-on}	-	-	2.5	S
Harmonic Line Currents	All	THD	EN 61000-3-2			
Power Factor	$ \begin{array}{l} V_{\text{IN,AC}} = 380 \text{ to } 415 \text{ VAC} \\ V_{\text{IN,AC}} = 480 \text{ VAC} \\ F_{\text{IN,AC}} = 50/60 \text{ Hz} \\ I_{O} = 25\% I_{O,\text{max}} \\ I_{O} = 50\% I_{O,\text{max}} \\ I_{O} = 100\% I_{O,\text{max}} \end{array} $	PF	-	0.92 0.98 0.98	- -	
Startup Surge Current (Inrush)	V _{IN,AC} = 480 VAC	I _{IN,surge}	-	-	60	A _{PK}
Input Fuse (Double Line Fusing)	Internal, Fast acting, 500 VAC		-	-	20	А
Efficiency		η	- - - -	91.5 93.5 97 96.3 96.3	- - - -	% % % %
System Stability Phase Margin Gain Margin			45 -6	- -	- -	Ø dB



2.3 Output Specifications

Parameter		Condition	Symbol	Min	Тур	Max	Unit
Nominal Output Voltage		All	Vo	-	54.5	-	VDC
Standby Output Voltage		All	V _{Standby}	-	-	5	VDC
Output Current		All	Ι _ο	0	-	183.5	Α
Standby Output Current		All	I _{Standby}	0	-	2	А
Output Voltage Adjustment Ra	inge	All	Vo	48	-	60	VDC
Programming Accuracy ¹		Via digital command	±%V _o	-	-	0.5	%
		Via analog	±%V _o	-	-	1	%
Output Static Regulation ¹		At steady state line	$\substack{\pm V_O \\ \pm V_{Standby}}$	- -	-	0.5 5	%
		At steady state load	$\substack{\pm V_O \\ \pm V_{Standby}}$	-	-	0.5 5	%
Line Transient Regulation ²	Peak Deviation	10% line change	$\begin{array}{c} \pm V_{O} \\ \pm V_{Standby} \end{array}$	- -	-	3 5	%
Load Transient Regulation ²	Peak Deviation	25% load change	±%V _o	-	-	5	%
Output Ripple, pk-pk ^{3, 4, 5, 6}			V _O V _{Standby}	- -	-	1 100	% mV
Overshoot & Undershoot		l _o = 0 to 183.5A	\pm %V _o	-	-	5	%
Output Load Capacitance		All	Co	0	-	22000	uF
Output Rise Time		Vo = 48 VDC Vo = 54.5 VDC Vo = 60 VDC	t _{Rise}	- -	70 80 88	- - -	ms ms ms
Hold Up Time ⁷		Vo = 54.5 VDC Po = 6kW, Po = 10kW	t _{Hold-up}	-	20 12	-	ms ms

Note 1 - Ambient temperature at 23°C \pm 5°C (with 30 minutes warm-up period).

Note 2 - Minimum dynamic load is 9.175A; maximum test capacitance = 22,000 uF. Note 3 - The Value measured at room temperature, overload, and line range at the nominal output voltage.

Note 4 - In case the voltage is adjusted above the nominal setting, the ripple expected is 1% of the output voltage.

Note 5 - Main Output Ripple at absolute no load: PSU expected to enter burst operation mode, peak-to-peak ripple on main output shall still be 1% max pk-pk.

Note 6 - Ripple noise at extremely low temperatures (below 0°C) is expected higher until the unit gets stabilized due to the ESR change of the E-Caps. Ripple noise at -20°C ambient is expected to be around +/-10% of output voltage.

Note 7 - The main output remains within its error band for a minimum of 12 ms from a complete line loss, occurring at any point in the line cycle, at the maximum rated output loading when tested at nominal output voltage.

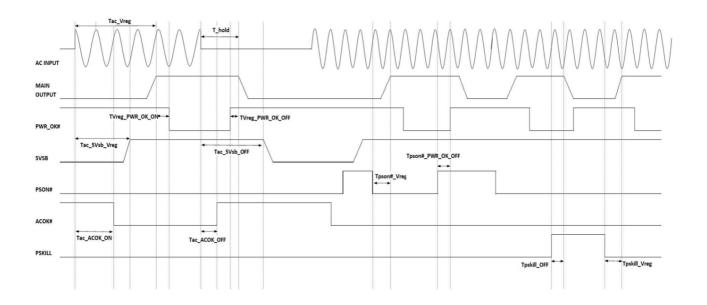


2.4 System Timing Specifications

Table 4. System Timing	Specifications				
ltem	Parameter	Min	Тур	Max	Unit
Tac_Vreg	Delay from AC being applied to main output being within regulation.	-	-	2.5	S
Tac_acok_on	Delay from AC being applied to ACOK signal assertion (going Low).	-	-	1000	ms
TVreg_PWR_OK_ON	Delay from main output within regulation to PWR_OK# signal assertion (going Low).	10	-	500	ms
Tac_5Vsb_Vreg	Delay from AC being applied to 5Vsb being within regulation.	-	-	1.9	S
Tac_5Vsb_OFF	Delay from AC loss to 5Vsb going out of regulation.	120	-	-	ms
T_hold	Delay from AC loss to main output falling out of regulation. Main output at nominal set point. Output Power: 6 kW Output Power: 10 kW	- -	- -	20 12	ms ms
Tac_acok_off	Delay from AC loss to ACOK signal de-assertion (going High).	20	-	50	ms
TVreg_PWR_OK_OFF	Hold up time - time output voltages stay within regulation after the loss of AC.	100	-	-	us
Tpson#_Vreg	Delay from PSON# asserted (pulled LOW) to output voltages being within regulation.	5	-	400	ms
Tpson#_PWR_OK_OFF	Delay from PSON# going HIGH to PWR_OK deassertion.	-	-	300	ms
Tpskill_OFF	Delay from PSKILL going HIGH to main output turning off.	-	-	1	ms
Tpskill_Vreg	Delay from PSKILL deassertion (pulled LOW) to main output voltage being within regulation	5	-	400	ms

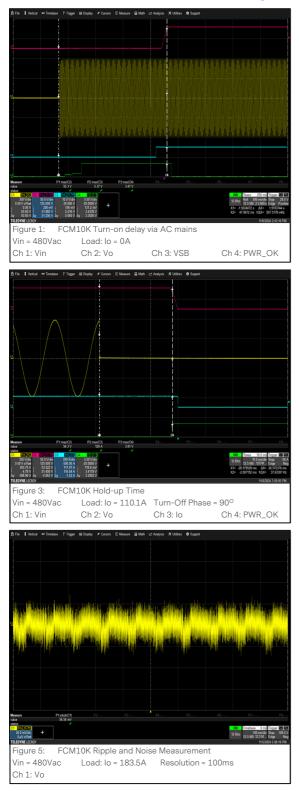


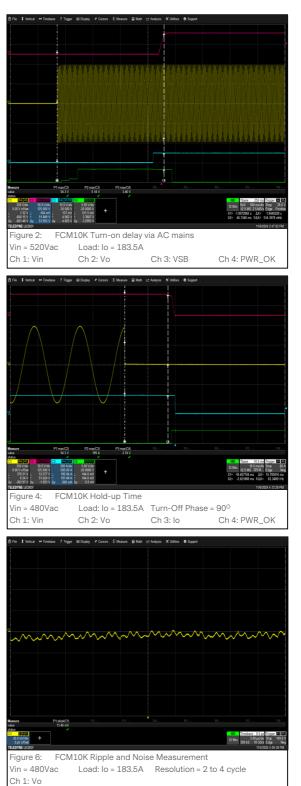
2.5 System Timing Diagram





2.6 FCM10K Performance Curves - Voltage Source Mode

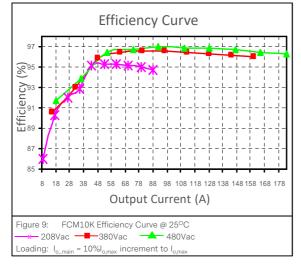




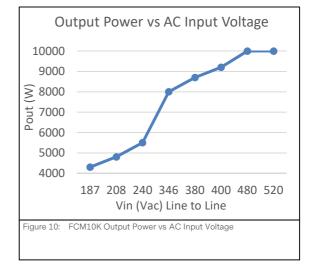


2.6 FCM10K Performance Curves - Voltage Source Mode











2.7 Protection Function Specifications

Input Fuse

The FCM10K series is equipped with an internal non-user serviceable 20 A, 500 VAC fast acting fuse to protect against catastrophic failures.

Over Voltage Protection (OVP)

The FCM10K series power supply is internally protected against output overvoltage.

Parameter	Main Output
First level OVP	 Tracking OVP Scales with output voltage Threshold should be 115% (+/- 2%) of voltage set-point Output can be reset/turned ON using PSON, PSKILL, MODBUS, and AC recycle.
Second level OVP	Threshold should be 65VOutput can be reset/turned ON using PSON, PSKILL, MODBUS, and AC recycle.

Over Current Protection (OCP)

The FCM10K series power supply is internally protected against output overcurrent.

Parameter	Main Output
First level OCP	 Fixed setting at typical of 200A (109% of 183.5A) Output voltage droops down to 87.5% of Vout or 44V whichever comes first. Once the output voltage reaches, 87.5% of Vout or 44V, the unit detects it as a fault and the main output turns off. During voltage droop, if the output load was removed (No Load) expect a 5% - 115% overshoot on the main Output voltage. Main output will continue to do a slow 10-time retry (2s OFF, 10ms ON validation of Fault), if the output fault is still present then unit main o/p remains OFF. Output can be reset/turned ON using PSON, PSKILL, MODBUS, and AC recycle.
Second level OCP	 Tracking with respect to maximum output current set Set at 120% of aximum output current set If current exceeds then immediate output shut down Main output will continue to do a slow 10-time retry (2s OFF, 10ms ON validation of Fault), if the output fault is still present then unit main O/P remains OFF. Output can be reset/turned ON using PSON, PSKILL, MODBUS, and AC recycle.

Standby Output:

Parameter	Main Output
5V Standby OCP	 OCP is 115%-140% of its full load current 5V standby output will continue to do slow 10 time retry, if the output fault is still present then latch 5V stand by Can be reset / turned ON using PSON, PSKILL, MODBUS and AC recycle



Short Circuit Protection (SCP)

The FCM10K series outputs are protected from continuous output shorted conditions (no damage or reliability issues).

Parameter	Main Output
Main Output Short Circuit	 Immediate shutdown Main output will continue to do slow 10-time retry, if the output fault is still present then unit main o/p remains OFF Output can be reset/turned ON using PSON, PSKILL, MODBUS, and AC recycle.
5V Standby Short Circuit	Immediate shutdownAuto recover

Over Temperature Protection (OTP)

The FCM10K series power supply is internally protected against over temperature conditions. When the OTP circuit is activated, the power supply will shut-off and auto-recover once the OTP condition is gone.

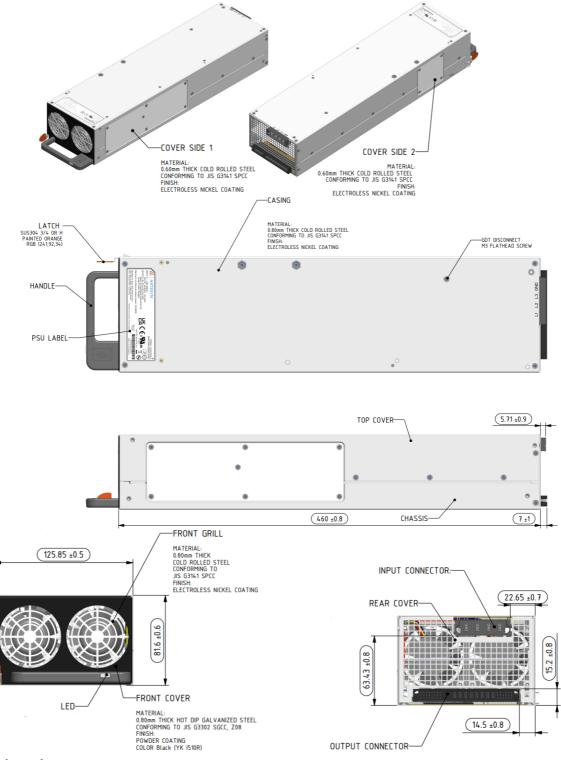
Line Protection (AC Input Fault)

Parameter	Main Output
Wrong installation/connection of L1 ,L2, L3 on the PSU AC input connector or Shelf.	 Example is L1 of the 3 phase AC input is connected to L2 or L3 terminal of the power supply Power supply will not power up
Loss of one AC input Phase	Power supply will shutdownPower supply will recover when AC input goes back to operating range.
AC input Over Voltage	 When line-to-line voltage exceeds 535Vac, power supply will shutdown Power supply will recover when AC input goes back to the nominal high line of 480Vac.
AC input Under Voltage	 Power supply shall maintain output regulation when AC input drops below the minimum AC input level of 187Vac for the given duration and output load below. The AC input drop can be at any one phase/line or all 3 phases. One full AC cycle with a load of 6kW Half AC cycle with a load of 10kW



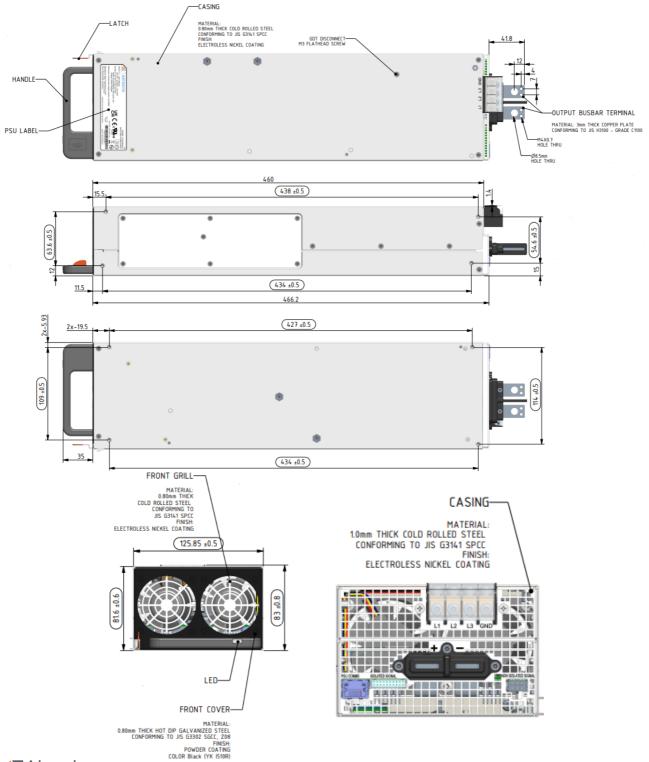
3.1 Mechanical Outlines (-P) (unit: mm)

FCM10K: 81.6 mm (H) x 125.85 mm (W) x 460 mm (L)



3.2 Mechanical Outlines (-T) (unit: mm)

FCM10K: 81.6 mm (H) x 125.85 mm (W) x 460 mm (L)

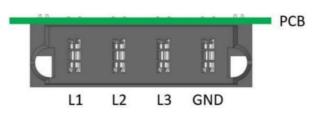


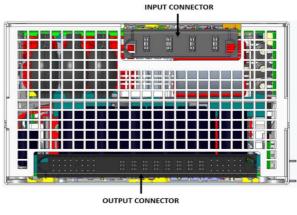


3.3 Connector Definitions (FCM10KW-N-P)

Input Connector – J25

- L1 Line1
- L2 Line2
- L3 Line3
- GND Earth Ground
- Note 1- Three phase AC input using three wire and PE Note 2- Supports star or Delta three phase (no corner grounding)





Rear Panel

Output Terminal

P2-P5 - Main Output (+)

P6-P9 - Main Output Return (-)

Non-Isolated Signals

- C10 SYS_GND
- C11 PSKILL
- C9 ISHARE_RETURN
- C14 ISHARE
- B12 SHLF_DET
- C13 PSU_SYNC

Ç		•	-	•	с е е	••••		:		erita erita erita		OTIDA Didan Didan Dijan	BTNI BTNI BTNI BTNI	WITHIT WITHIT WITHIT WITHIT	USID Data Data Data		NY DAT Ny DAT Ny Dat	NAT DATA NAT DATA NAT DATA NAT DATA NAT DATA	0100 0100 0100 0100	-		•	:		1 • • •	
0.0]	so	lat	ed	Si	gna	al				+1	VOU	Г Ма	in		VC	DUT	Retu	rn	1	No	n-is	sola	ateo	1 Si	ignal

DOWS					\$	5				1				HP							S			
ROW S	E1	1	2	3	4	5	6	7	8	P1	P2	P3	P4	P5	P6	P7	P8	P9	9	10	11	12 1	3 14	E2
C B A										XX	Lb Bb	LP RP	LP RP	Lb Bb	LP RP	LP RP	lb Bb	LP RP	E					

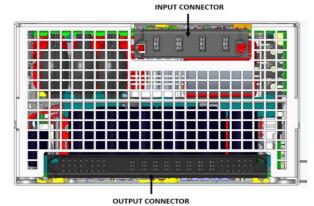
Output Connector



3.3 Connector Definitions (FCM10KW-N-P)

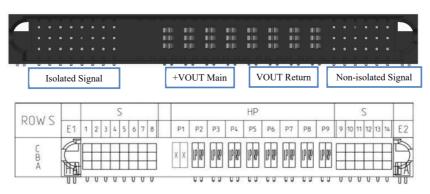
Isolated Signals

- B2 5VSB_GND
- A1 5VSB
- B6 RS485_GND
- B31 V_PROG
- A7 RS485_ADDR0
- A8 GNDL
- C7 RS485_ADDR1
- B1 ACOK#
- C8 RS485_ADDR2
- C1 PWR_OK#
- C5 RS485_A_EXT
- C3 PSON#
- C6 RS485_B_EXT
- C4 CC/CV_MODE
- B8 PSU_PRESENT
- A2 PSU_SYNC_ISO
- A3 ANALOG/DIGITAL_MODE
- C2 I_PROG
- A5 VPROG/IPROG_GND
- B4 ALERT#



Rear Panel

Note 1 - To enable Vout trimming using external supply voltage, You need to short ANALOG/DIGITAL_MODE pin to GNDL pin. Apply external voltage 0 to 10 V across V_PROG pin and GNDL pin. No need to short ANALOG/ DIGITAL_MODE pin to GNDL pin by default Vout trimming is thru RS485



Output Connector Pin Diagram



3.4 Connector Definitions (FCM10KW-N-T)

Input Connector

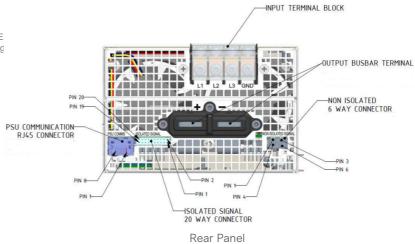
- L1 Line1
- L2 Line2
- L3 Line3
- GND Earth Ground

Note 1- Three phase AC input using three wire and PE Note 2- Supports star or Delta three phase(no corner g

Output Terminal

Main Output (+)

Main Output Return (-)



Non-Isolated Signals - J5

- Pin 1 SYS_GND
- Pin 2 N/A
- Pin 3 ISHARE_RETURN
- Pin 4 ISHARE
- Pin 5 SHLF_DET
- Pin 6 PSU_SYNC

Communication Connector Signals – J2	Communication	Connector	Signals – J2	
--------------------------------------	---------------	-----------	--------------	--

- Pin 1 RS485A
- Pin 2 RS485B
- Pin 3 N/A
- Pin 4 N/A
- Pin 5 N/A
- Pin 6 N/A
- Pin 7 N/A
- Pin 8 RS485_GND

35 /4	1 35	SYS GND
35	\$ 35	
35 6	3 35	ISHARE RETURN
	35 35 35 5 6	J5 4 1 J5 J5 5 2 J5 J5 6 3 J5

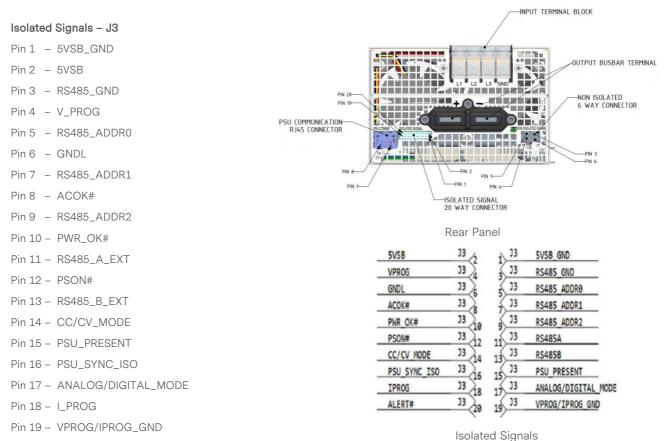
Non-isolated Signals

1 32	RS485A	
3 32	RS485B	R1
Z 32		120R
32		0.25W
32		
J2		
\$ 32		
32	RS485 GND	
/		

Communication Connector Signals



3.4 Connector Definitions (FCM10KW-N-T)



Pin 20 - ALERT#

Note 1 - To enable Vout trimming using external supply voltage, You need to short ANALOG/DIGITAL_MODE pin to GNDL pin. Apply external voltage 0 to 10 V across V_PROG pin and GNDL pin. No need to short ANALOG/DIGITAL_MODE pin to GNDL pin by default Vout trimming is thru RS485



3.5 Power / Signal Mating Connectors and Pin Types

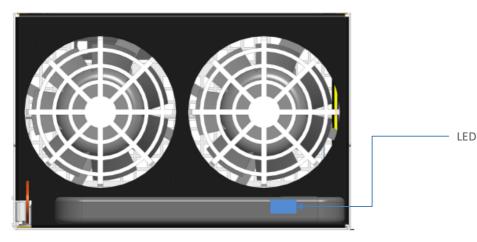
Table 5. Mating Connectors for FCM10KW-N-P								
Reference	On Power Supply	Mating Connector or Equivalent						
Input Connector	Amphenol-FCI: 10106262-4000006LF	Amphenol-FCI: 10128858-177LF						
Output Connector	Amphenol-FCI: 10127397-00H4014LF	Amphenol-FCI: 10127401-00H4014LF						

Table 6. Mating Connectors for FCM10KW-N-T								
Reference	On Power Supply	Mating Connector or Equivalent						
Input Connector	764-001553-00XX							
Output Terminal	500-011906-00XX							
Non-Isolated Signals	Molex: 43045-0602	Molex: 43025-0600						
Isolated Signals	Landwin: 2052P2000T-01 CVILUX: CI0120P1HDC-NH	Landwin: 2052S20 00						
Communication Connector Signals	Molex: 43202-8819	FCC 68 Plugs						



3.6 LED Indicator Definitions

One bi-color (blue/amber) LED is provided on the power supply chassis at the end opposite to the input-output connectors. The status LED conditions is shown on the table below.



Conditions	LED Status				
AC present, main output ON, standby output ON	Solid Blue				
Standby mode	Blinking Blue (1s ON; 1s OFF)				
Any kind of fault (output over voltage/over current/over temperature/ short circuit)	Solid Amber				
In system programming	Fast Blinking Blue (0.5s ON; 0.5s OFF)				
Wrong installation/connection of L1, L2 or L3 on the PSU AC input connector or Shelf	Blinking Amber (1s ON; 1s OFF)				
AC input under voltage/over voltage/out of operating condition	Blinking Amber (3s ON; 3s OFF)				



3.7 Weight

The FCM10K series weight is 5.3kg.



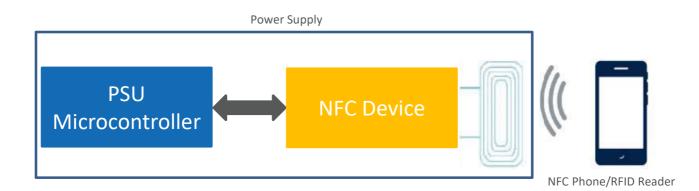
SECTION 4 NFC TAG SPECIFICATIONS

NFC Tag Interface (FCM10KW Series)

The power supply comes with a Passive NFC tag device located on its handle. Users can read and configure the power supply parameters even if the power supply is not powered. As shown on the diagram an NFC Phone or RFID reader device will be able to read and access the NFC Tag.



As shown on the diagram an NFC Phone or RFID reader device will be able to read and access the NFC Tag using suitable application developed by AEI.



5.1 EMC Immunity

FCM10K series power supply is designed to meet the following EMC immunity specifications.

Table 7. Environmental Specifications							
Test Items	Standard	Test Level	Criteria ¹				
Conducted Emissions	CISPR 32/EN 55032	Class B. 150k to 30MHz	6dB Margin, average				
Radiated Emissions	d Emissions CISPR 32/EN 55032, FCC CFR 47 Part 15 Subpart B		6dB Margin, average				
Harmonic Current Emissions	ic Current Emissions EN 61000-3-2		-				
Voltage Fluctuations IEC 61000-3-3		-	-				
Electro Static Discharge (ESD) Immunity	EN/IEC 61000-4-2	8kV contact, 15kV air 6kV contact, 8kV air	A A				
Radiated RF EM Fields Susceptibility	EN/IEC 61000-4-3	80MHz-1GHz, Leval 3 (10V/m)	А				
Electrical Fast Transients (EFT) / Bursts	EN/IEC 61000-1-1		A B				
Surges - Line to Line (DM) and Line to GND (CM)	EN/IEC 61000-4-5 IEEE C62.41	2kV DM, 4kV CM 2kV DM, 2kV CM	A A				
Conducted Immunity	EN/IEC 61000-4-6	150kHz-80MHz, Leval 3 (10V/m)	А				
Power Frequency Magnetic Field Immunity	EN 61000-4-8	50kHz, Level 3 (10A/m)	А				
Voltage Dips and Interruptions	IEC 61000-4-11	10ms, >95% Reducation 500ms, >30% Reducation 5s, >95% Reducation 500ms, >95% Reducation	A A C C				

Note 1 - Performance criteria of EN61000-4-X standards as defined by EN55035. According to the standards, performance criteria are defined as following:

Performance criterion A: During and after the test, no degradation of performance or loss of function is allowed below a minimum performance level in the EUT specifications.

Performance criterion B: During the test, temporary degradation of performance is allowed which is selfrecoverable, without change in operating state. After the application of the disturbance, no degradation of performance or loss of function is allowed.

Performance criterion C: Loss of function is allowed, provided the function is self-recoverable, or can be restored by the operation of the controls by the user. A reboot or re-start is allowed.



5.2 Safety Certifications

The FCM10K series are intended for inclusion in other equipment and the installer must ensure that it is in compliance with all the requirements of the end application. This product is only for inclusion by professional installers within other equipment and must not be operated as a standard alone product.

Table 8. Safety Certifications for FCM10K Series Power Supply System								
Standard	Agency	Description						
UL 62368-1, 3 rd Ed Recognized	UL	US						
CAN/CSA C22.2 No. 62368-1:19, 3rd Ed		Canada Requirements						
EN IEC 62368-1: 2020/A11:2020	TUV	European Requirements						
IEC 62368-1: 2018 3rd Edition		International Electrotechnical Commission						
CE (LVD + RoHS), EN 62368-1 3 rd Edition		European Requirements						
CB Certifications and Report		All CENELEC Countries						

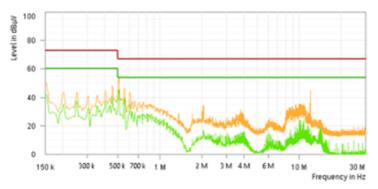


5.3 EMI Emissions

The FCM10K series has been designed to comply with the Class A limits of EMI requirements of EN55032 for emissions and relevant sections of EN61000 (IEC 61000) for immunity. The unit is tested at 10000 W load.

Conducted Emissions

The applicable standard for conducted emissions is EN55032. Conducted noise can appear as both differential mode and common mode noise currents. Differential mode noise is measured between the two input lines, with the major components occurring at the supply fundamental switching frequency and its harmonics. Common mode noise, a contributor to both radiated emissions and input conducted emissions, is measured between the input lines and system ground and can be broadband in nature.



The FCM10K series has internal EMI filters to ensure the convertors' conducted EMI levels comply with EN55032 Class A limits. The EMI measurements are performed with resistive loads at maximum rated loading.

Sample of EN55032 Conducted EMI Measurement at 480 Vac three phase input.

Conducted EMI emissions specifications of the FCM10K series power system:

Parameter	Model	Symbol	Min	Тур	Max	Unit
FCC Part 15, class A	All	Margin	6	-	-	dB
CISPR 32 (EN55032), class A	All	Margin	6	-	-	dB



Radiated Emissions

Unlike conducted EMI, radiated EMI performance in a system environment may differ drastically from that in a stand-alone power supply. The shielding effect provided by the system enclosure may bring the EMI level from Class A to Class B. It is thus recommended that radiated EMI be evaluated in a system environment. The applicable standard is EN55032 Class A. Testing ac-dc convertors as a stand-alone component to the exact requirements of EN55032 can be difficult, because the standard calls for 1 m leads to be attached to the input and outputs and aligned such as to maximize the disturbance. In such a set-up, it is possible to form a perfect dipole antenna that very few AC-DC convertors could pass. However, the standard also states that an attempt should be made to maximize the disturbance consistent with the typical application by varying the configuration of the test sample.



5.4 Operating Temperature

The FCM10K series power supplies can start and operate within the stated specifications at an ambient temperature from -40°C to 50°C under all load conditions with an internal fan (full performance). Above 50°C to 70°C, the output power will be derated linearly. The FCM10K series power supplies are able to start at -40°C rated full load.

5.5 Forced Air Cooling

The FCM10K series power supplies will operate with forced air. Fan noise 63dB with 60% load at 30°C. The fan speed is internally controlled by the PSU and will vary depending on its internal thermal sense circuit. The worst case fan noise will not exceed 75 dBA (average).

Ambient Temp	Loading Condition	Fan Noise	
≤ 30°C	60%	>63 dB	

Note: To aide in dust control, fans will be turned off when the main output is off.



5.6 Storage Temperature

The FCM10K series can be stored or shipped at temperatures between -40°C to +85°C.

5.7 Altitude

The FCM10K series will operate within specifications at altitudes up to 9,842.52 feet (3,000 meters) above sea level. The power supply shall not be damaged when stored at altitudes of up to 30,000 feet (9,144 meters) above sea level.

5.8 Humidity

The FCM10K series will operate within specifications when subjected to a relative humidity from 20% to 90% non-condensing. The FCM10K series can be stored in a relative humidity from 10% to 95% non-condensing.

5.9 Vibration

The FCM10K series will pass the following vibration specifications:

Acceleration	1.9		gRMS	
Duration	30		Mins	
Direction	3 mutually perpendicular axis			
	FREQ (Hz)	SLOPE (db/oct)	PSD (g²/Hz)	
PSD Profile	5	/	0.01	
FSD FIOINE	200	/	0.01	
	500	/	0.003	

Non-Operating Random Vibration (Class I Acceleration Specification)

Non-Operating Random Vibration (Class II Acceleration Specification)

Acceleration	3.8		gRMS	
Duration	30		Mins	
Direction	3 mutually perpendicular axis			
	FREQ (Hz)	SLOPE (db/oct)	PSD (g²/Hz)	
	5	/	0.052	
PSD Profile	200	/	0.052	
	500	/	0.003	



Acceleration	0.71		gRMS
Duration	30		Mins
Direction	3 mutually perpendicular axis		
	FREQ (Hz)	SLOPE (db/oct)	PSD (g²/Hz)
	5	/	0.000229
PSD Profile	30	/	0.0021
	200	/	0.0021
	500	/	0.000054

Operating Random Vibration (Class I Acceleration Specification)

Operating Random Vibration (Class II Acceleration Specification)

Acceleration	2.4		gRMS	
Duration	30		Mins	
Direction	3 mutually perpendicular axis			
	FREQ (Hz)	SLOPE (db/oct)	PSD (g²/Hz)	
	5	/	0.00046	
PSD Profile	30	/	0.0052	
	200	/	0.0052	
	500	/	0.0001	



5.10 Shock

The FCM10K series will pass the following shock specifications:

Operating Half-Sine Shock

Acceleration	30	G
Duration	11	ms
Pulse	Half-Sine	
Number of Shock	3 shocks for each of the six axes	

Non- operating Half-Sine Shock

Acceleration	40	G
Duration	15	ms
Pulse	Half-Sine	
Number of Shock	3 shocks for each of the six axes	



6.1 Input Terminal

This connector supplies the AC Mains to the FCM10K series power supply.

- L1 Line1
- L2 Line2
- L3 Line3
- GND Earth Ground

PSU Input Voltage				
Nominal	Range	Remarks		
208 Vac	187 to 229 VAC	Derived from 3 phase 208 VAC Mains (Line-to-Line)		
240 Vac	216 to 264 VAC	Derived from 3 phase 240 VAC Mains (Line-to-Line)		
346 Vac	311 to 381 VAC	Derived from 3 phase 346 VAC Mains (Line-to-Line)		
380 Vac	342 to 418 VAC	Derived from 3 phase 380 VAC Mains (Line-to-Line)		
400 Vac	360 to 480 VAC	Derived from 3 phase 400 VAC Mains (Line-to-Line)		
480 Vac	432 to 528 VAC	Derived from 3 phase 480 VAC Mains (Line-to-Line)		

6.2 Output Terminal (-P)

This connector provides the main output for the FCM10K series power supply.

P2-P5 - Main Output (+)

P6-P9 - Main Output Return (-)

6.3 Output Terminal (-T)

This connector provides the main output for the FCM10K series power supply.

Main Output (+)

Main Output Return (-)



6.4 Isolated Signals

RS485_A_EXT (C5, Pin 11 of J3)

Communication lines for RS485 Modbus Protocol. The 120 Ohm terminating resistor is not available inside the PSU and should be added externally.

RS485_B_EXT (C6, Pin 13 of J3)

Communication lines for RS485 Modbus Protocol. The 120 Ohm terminating resistor is not available inside the PSU and should be added externally.

RS485 RTN (B6, Pin 3 of J3)

Communication lines RTN for RS485 Modbus Protocol.

RS485_ADDR0 # (A7, Pin 5 of J3)

Communication line address. Internally pulled up to 3V_ISO via 10kOhm resistor. External interface: Logic Low: short address line to GNDL Logic High: float address line or use open collector.

RS485_ADDR1 # (C7, Pin 7 of J3)

Communication line address. Internally pulled up to 3V_ISO via 10kOhm resistor. External interface: Logic Low: short address line to GNDL Logic High: float address line or use open collector.

RS485_ADDR2 # (C8, Pin 9 of J3)

Communication line address. Internally pulled up to 3V_ISO via 10kOhm resistor. External interface: Logic Low: short address line to GNDL Logic High: float address line or use open collector.

ACOK# (B1, Pin 8 of J3)

Active low signal. Indicates that the input supply voltage is within allowable limits and the power supply can be used and turned on. Internally pulled up to 3V_ISO via 10kOhm resistor.

PWR_OK# (C1, Pin 10 of J3)

Active low signal. Indicates that the main output is within the regulation band. Internally pulled up to 3V_ISO via 10kOhm resistor.



ALERT# (B4, Pin 20 of J3)

Active low signal. Indicates that there is a fault present in the power supply. Internally pulled up to 3V_ISO via 10kOhm resistor.

PSON# (C3, Pin 12 of J3)

Active low signal as default. Controls the main output of the power supply on and off. Internally pulled up to 3V_ISO via 10kOhm resistor.

Configurable to active high to allow power supply to operate without waiting for an external switch from the user as a stand-alone power supply.

Logic Low: short PSON# pin to GNDL

Logic High: float PSON# or use open collector

V_PROG (B3, Pin 4 of J3)

An analog programming command that accepts a DC voltage up to 10V in order to adjust the output voltage set points when the power supply is in voltage source mode operation.

0-10V programming range (default range).

0-5V programming range (needs H/W or software modification).

I _PROG (C2, Pin 18 of J3)

An analog programming command that accepts a DC voltage up to 10V in order to adjust the output current set points when the power supply is in current source mode operation.

0-10V programming range (default range).

0-5V programming range (needs H/W or software modification).

CC/CV_MODE (C4, Pin 14 of J3)

Sets the power supply to current source mode or voltage source operation. Shorting to isolated return (ISO_RTN) will set the power supply to the current source mode. The open pin can be set to voltage source mode. Internally pulled up to 3V_ISO via 10kOhm resistor.

PSU_PRESENT (B8, Pin 15 of J3)

Used by the shelf to detect the presence of power supply inside the shelf whether operating or not. Internally shorted to isolated signal return ground.

GNDL (A8, Pin 6 of J3)

The isolated signal RTN (or ground).

5VSB_GND# (B2, Pin 1 of J3)

This signal is the RTN of 5V standby output.

5VSB# (A1, Pin 2 of J3)

This pin is the standby output of the power supply rated 5V/2A.



PSKILL_ISO (B5)

This signal has a short pin in the output connector. It functions as the first break/ last mate. This enables or disables the main output of the power supply. When this signal is shorted to ISO_RTN by the system, the main output shall be enabled. The signal can source a maximum of 1mA in this state. When this signal is opened by the power supply removal from the system, the main output will shut down within TBA us.

ANALOG/DIGITAL_MODE (A3, Pin 17 of J3)

Set the method of Vout or lout trimming.

- Pulled to GNDL will enable Vout and lout trimming via analog (V_PROG and I_PROG)
- Open will enable Vout and lout trimming via digital command (RS485).

Internally pulled up to 3V_ISO via 10kOhm resistor.

VPROG/IPROG_GND (A5, Pin 19 of J3)

Return signal for VPROG and IPROG



6.5 Non- Isolated Signals

PSKILL (C11)

This signal has short pin in the output connector. It functions as the first break/ last mate. This enables or disables the main output of the power supply. When this signal is shorted to SYS_GND by the system, the main output shall be enabled. The signal can source a maximum of 1mA in this state. When this signal is opened by the power supply removal from the system, the main output will shut down within TBA us.

It should be configurable to active low to allow the power supply to operate without waiting for an external switch from the user as a stand-alone power supply

ISHARE (C14, Pin 4 of J5)

Provides active current sharing feature for main output using single wire loop signal connection. This signal should be tied with the same signal of other the power supply intended to do current sharing. Short trace length with a good ground (SYS_GND) shield is recommended for better performance on the system back plane.

ISHARE_RETURN (C9, Pin 3 of J5)

This signal is the RTN of ISHARE. Same reference ground for main output.

SYS_GND (C10, Pin 1 of J5)

Non-isolated signal return (or ground). Same reference ground for the main output.

PSU_SYNC (C13, Pin 6 of J5)

This signal allows multiple power supplies in parallel to synchronize start-up. This signal is connected together in the backplane/ shelf. Low on this pin (< 0.7V) disables the power supply to start up high on this pin (3V) enables the power supply to start up. Internally pulled up to 3V via 10kOhm resistor.



SECTION 7 COMMUNICATION BUS DESCRIPTIONS

FRU (EEPROM) Data

The FCM10K serie	es uses 1 page of E	EPROM for FRU purpose. A page of EEPROM contains up to 118 byte-sized data locations.
Where:	OFFSET	-The OFFSET denotes the address in decimal format of a particular data byte within FCM10K Series EEPROM.
	VALUE	-The VALUE details data written to a particular memory location of the EEPROM.
	DEFINITION	-The contents DEFINITION refers to the definition of a particular data byte.

FCM10K Series FRU (EEPROM) Data:

FCM10K Series FRU (EEPROM OFFSET		DEFINITION	SPEC	VALUE
(DEC)	(HEX)	(REMARKS)	(DEC)	(HEX)
0 1 2 3	00 01 02 03	PSU_MODEL_ID "S"= 53h "0" = 30h "7" = 37h "6" = 36h	83 48 55 54	53 30 37 36
4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23	04 05 06 07 08 09 0A 0B 0C 0D 0C 0D 0E 0F 10 11 12 13 14 15 16 17	PSU_MFR_MODEL "F" = 46h "C" = 43h "M" = 4Dh "1" = 31h "0" = 30h "K" = 4Bh "W" = 57h "-" = 2Dh "N" = 50h "-" = 2Dh "P" = 50h ("T" = 54h)	70 67 77 49 48 75 87 45 80/84 32 32 32 32 32 32 32 32 32 32 32 32 32	46 43 4D 31 30 4B 57 2D 4E 2D 50/54 20 20 20 20 20 20 20 20 20 20 20 20 20
24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43	18 19 1A 1B 1C 1D 1E 1F 20 21 22 23 24 25 26 27 28 29 2A 2B	PSU_MFR_LOCATION "L" = 4Ch "A" = 41h "G" = 47h "U" = 55h "N" = 4Eh "A" = 41h	76 65 71 85 78 65 32 32 32 32 32 32 32 32 32 32 32 32 32	4C 41 47 55 4E 41 20 20 20 20 20 20 20 20 20 20 20 20 20

SECTION 7 COMMUNICATION BUS DESCRIPTIONS

FCM10K Series FRU (EEPROM) Data:

	S FRU (EEPROM SET	DEFINITION	SPEC	VALUE
(DEC)	(HEX)	(REMARKS)	(DEC)	(HEX)
$\begin{array}{c} 44\\ 45\\ 46\\ 47\\ 48\\ 49\\ 50\\ 51\\ 52\\ 53\\ 54\\ 55\\ 56\\ 57\\ 58\\ 59\\ 60\\ 61\\ 62\\ 63\\ 64\\ 65\\ 66\\ 67\\ 68\\ 69\\ 70\\ 71\\ \end{array}$	2C 2D 2E 2F 30 31 32 33 34 35 36 37 38 39 3A 39 3A 39 3A 39 3A 39 3A 3B 3C 3D 3E 3F 40 41 42 43 44 45 46 47	PSU_MFR_DATE "W" = 57h "V" = 57h "Y" = 2Fh "Y" = 59h "Y" = 59h "Y" = 59h "s" = 73h "s" = 73h "s" = 73h "s" = 73h "s" = 73h	87 87 47 89 89 89 32 115 115 115 115 115 115 115 32 32 32 32 32 32 32 32 32 32 32 32 32	57 57 2F 59 59 59 20 73 73 73 73 73 73 73 20 20 20 20 20 20 20 20 20 20 20 20 20
72 73 74 75	48 49 4A 4B	PSU_HW_REVISION "Z" = 5Ah "Z" = 5Ah "Z" = 5Ah	90 90 90 32	5A 5A 5A 20
76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99	4C 4D 4E 4F 50 51 52 53 54 55 56 57 58 59 5A 55 50 58 50 5E 5F 60 61 62 63	PSU_FW_REVISION	32 32 32 32 32 32 32 32 32 32 32 32 32 3	20 20 20 20 20 20 20 20 20 20 20 20 20 2

SECTION 7 COMMUNICATION BUS DESCRIPTIONS

FCM10K Series FRU (EEPROM) Data:

OF	=SET	DEFINITION	SPEC	VALUE
(DEC)	(HEX)	(REMARKS)	(DEC)	(HEX)
		Reserve		
100	64		XX	XX
101	65		XX	XX
102	66		XX	XX
103	67		XX	XX
104	68		XX	XX
105	69		XX	XX
106	6A		XX	XX
107	6B		XX	XX
108	6C		XX	XX
109	6D		XX	XX
110	6E		XX	XX
111	6F		XX	XX
		PSU_CALIB_DATE		
112	70	"Y" = 59h	89	59
113	71	"Y" = 59h	89	59
114	72	"M" = 4Dh	77	4D
115	73	"M" = 4Dh	77	4D
116	74	"D" = 44h	68	44
117	75	"D" = 44h	68	44

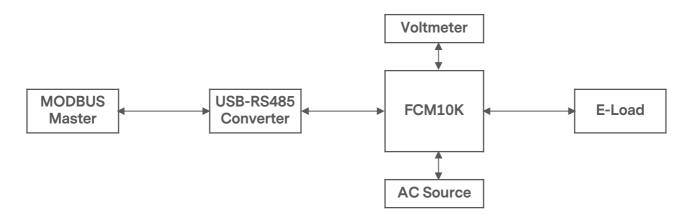


The FCM10K series is compliant with the MODBUS application protocol for monitoring and control of the power supply via the RS485 communication port.

8.1 FCM10K Series MODBUS General Instructions

Equipment Setup

The following is typical RS485 MODBUS communication setup:



Serial Configuration

The Baud Rate (Data Rate) can be set by the MODBUS register (0xAB).

Settings	Serial Port Settings
oettings	Comport: COM5
115200 (Default)	Baud Rate: 115200 -
110200 (Dolidali)	Data Bits: 8 🗸
8	Parity: Even V
	Stop Bits: One 🗸
Even	Write Timeout: 1000 🖨 mSec
	Read Timeout: 1000 🖨 mSec
1	Send/Response Interval: 50 🖨 mSec
	Settings 115200 (Default) 8 Even 1

The Data Rate is configurable using the Baud Rate Config Register (0xAB).

Register Address 0xAB						
Value (Hex)	Baud Rate Configuration					
0	9600					
1	19200					
2	38400					
3	115200 (Default)					



Device Addressing

The default device base address is 0x0C and the Default Modbus Address configuration is 0xC0. Note: The 0x00 Modbus address is not supported.

Register Address 0xAA							
DEVICE_BASE_ADDRESS	RS485_ADDR2	RS485_ADDR1	RS485_ADDR0	PSU Address (Hex)			
0x00	0	0	1	0x01			
0x00	0	1	0	0x02			
0x00	0	1	1	0x03			
0×00	1	0	0	0x04			
0x00	1	0	1	0x05			
0x00	1	1	0	0x06			
0x00	1	1	1	0x07			
0x01	0	0	1	0x10			
0x01	0	0	0	0x11			
0x01	0	1	1	0x12			
0x01	0	1	0	0x13			
0×01	1	0	1	0x14			
0×01	1	0	0	0x15			
0x01	1	1	1	0x16			
0×01	1	1	0	0x17			
0x02	0	0	1	0x20			
0x02	0	0	0	0x21			
0x02	0	1	1	0x22			
0x02	0	1	0	0x23			
0x02	1	0	1	0x24			
0x02	1	0	0	0x25			
0x02	1	1	1	0x26			
0x02	1	1	0	0x27			
0x03	0	0	1	0x30			
0x03	0	0	0	0x31			
0x03	0	1	1	0x32			
0x03	0	1	0	0x33			
0x03	1	0	1	0x34			
0x03	1	0	0	0x35			
0x03	1	1	1	0x36			
0x03	1	1	0	0x37			



Device Addressing

	Register Address 0xAA							
DEVICE_BASE_ADDRESS	RS485_ADDR2	RS485_ADDR1	RS485_ADDR0	PSU Address (Hex)				
0×0F	0	0	1	0xF0				
0x0F	0	0	0	0xF1				
0×0F	0	1	1	0xF2				
0x0F	0	1	0	0xF3				
0×0F	1	0	1	0xF4				
0x0F	1	0	0	0xF5				
0x0F	1	1	1	0xF6				
0x0F	1	1	0	0xF7				

CRC Checking

The PSU includes an error-checking field that is based on a Cyclical Redundancy Checking (CRC) method performed on the message contents. Details are found in "MODBUS over Serial Line Specification and Implementation Guide" V1.02 document section 2.5.1.2 CRC Checking.

Error Handling

The PSU will report MODBUS error codes if the request command is invalid. Details are found in "MODBUS over Serial Line Specification and Implementation Guide" V1.02 document section 7 MODBUS Exception Responses.

Error Code	Description		
01	Illegal Function		
02	Illegal Data Address		
03	Illegal Data Value		
04	Slave Device Failure		



Reporting Accuracy

Parameter	Reporting	Hex			Accuracy Range		
Туре	Function	Address	Command Name	0% to 20% Load	20% to 100% Load	30% to 100% Load	
Output	Output Voltage	0xB0	PSU_OUTPUT_VOLTAGE ±2%		±:	±2%	
Output	Output Current	0xB1	PSU_OUTPUT_CURRENT	Fixed±3% of rated max output current	±	3%	
Output	Output Power	0xB2	PSU_OUTPUT_POWER	Fixed±5% of rated max output power	±	5%	
Input	Input Voltage	0xB4	PSU_INPUT_VOLTAGE_A	± 5%	±:	5%	
Input	Input Voltage	0xD7	PSU_INPUT_VOLTAGE_B	± 5%	±:	5%	
Input	Input Voltage	0xD8	PSU_INPUT_VOLTAGE_C	± 5%	±;	5%	
Input	Input Current	0xB5	PSU_INPUT_CURRENT_A	Fixed ± 7% of rated max input current	±15%	±10%	
Input	Input Current	0xDC	PSU_INPUT_CURRENT_B	Fixed ± 7% of rated max input current	±15%	±10%	
Input	Input Current	0xDD	PSU_INPUT_CURRENT_C	Fixed ± 7% of rated max input current	±15%	±10%	
Input	Input Power	0xB6	PSU_INPUT_POWER_ TOTAL	Fixed ± 7% of rated max input current	±15%	±10%	
Input	Input Power	0xDE	PSU_INPUT_POWER_A	Fixed ± 7% of rated max input current	±15%	±10%	
Input	Input Power	0xDF	PSU_INPUT_POWER_B	Fixed ± 7% of rated max input current	±15%	±10%	
Input	Input Power	0xE0	PSU_INPUT_POWER_C	Fixed ± 7% of rated max input current	±15%	±10%	
Thermal	Temperature	0xB7	PSU_TEMP1-PRI		±5°C		
Thermal	Temperature	0xB8	PSU_TEMP2- SEC		±5°C		
Thermal	Temperature	0xB9	PSU_TEMP3- BUCK		±5°C		
Thermal	Temperature	0xBA	PSU_TEMP4- AMBIENT		±5°C		
Thermal	Temperature	0xBB	PSU_TEMP5-NFC		$\pm 5^{\circ}C$		



8.2 The FCM10K Series Supported Modbus Command List

This section summarizes all Modbus Registers that are supported which can be read by either Read Holding Register (function code 03h) or Read Input Register (function code 04h), and can be write by Write Single Register (function code 06h).

Command Code	Command Name	Default Value	Access Type	Data Bytes	Data Format	Description
	STATUS_WORD	-	R	2	Bitmapped	Summary of the unit's fault condition
	b15 - VOUT					Asserts when any of the bit is set in STATUS_VOUT register
	b14 - IOUT					Asserts when any of the bit is set in STATUS_IOUT register
	b13 - INPUT					Asserts when any of the bit is set in STATUS_INPUT register
70h	b12 - MFR_SPECIFIC					Asserts when any of the bit is set in STATUS_MFR_SPECIFIC register
	b11- STANDBY					Asserts when any of the bit is set in STATUS_STANDBY register
	b10 - FANS					Asserts when any of the bit is set in STATUS_FAN_1_2 register
	b9:3					
	b2 - TEMPERATURE					Asserts when any of the bit is set in STATUS_TEMPERATURE register
ľ	b1:0					
	STATUS_INPUT	-	R	2	Bitmapped	
	b15 - INPUT_FREQUENCY_OUT_ OF_RANGE					Asserts when there is an Input line frequency out of range Auto recoverable
	b14 - INPUT_LINE_MIXED_UP_FA ULT					Asserts when there is an Input line mixed up fault
	b13:8					
	b7 - VIN_OV_FAULT					Asserts when there is an input overvoltage fault auto recoverable
71h	B6:5					
	b4 - VIN_UV_FAULT					Asserts when there is an input under voltage fault auto recoverable
	b3					
	b2 - IIN_OC_FAULT					Asserts when there is an input overcurrent fault auto recoverable
	b1 - IIN_POWER_DERATING					Asserts when there is an input power derating auto recoverable
	b0					



Command Code	Command Name	Default Value	Access Type	Data Bytes	Data Format	Description
	STATUS_VOUT	-	R	2	Bitmapped	
	b15 - VOUT_SC_FAULT					Asserts when there is an output short circuit fault. This can be cleared by Input power recycle
	b14:8					
	b7 - VOUT_OV_FAULT					Asserts when there is an output overvoltage fault. This can be cleared by input power recycle
	b6:5					
72h	b4 - VOUT_UV_FAULT					Asserts when there is an output under voltage fault at voltage source mode. This can be cleared by Input power recycle
	b3					
	b2 - TON_MAX_FAULT					Device is unable to reach the target output within the stated power up time. This Can be cleared by Input Power Recycle.
	b1:0					
	STATUS_IOUT	-	R	2	Bitmapped	
	b15:8					
73h	b7 - IOUT_OC_FAULT					Asserts when there is an Output Overcurrent Fault. This Can be cleared by Input Power Recycle.
/011	b6 - IOUT_OC_LV_FAULT					Asserts when there is an output overpower fault at current source mode. This can be cleared by input power recycle.
	b5:0					



Command Code	Command Name	Default Value	Access Type	Data Bytes	Data Format	Description
74h	STATUS_MFR_SPECIFIC	-	R	2	Bitmapped	
	b15 - SECONDARY_RAIL_FAULT					
	b14 - BOOST_SCP					Any of the two Bulk output voltage below short circuit protection level. This can be cleared by input
						power recycle.
	b13 - BOOST_TON_MAX_FAULT					Device is unable to reach the target bulk voltage within the stated power up time. This can be cleared by input power recycle.
	b12 - BOOST_OVP					Bulk Voltage is above overvoltage protection level. This Can be cleared by Input Power Recycle.
	b11 - BOOST_DIFF_PROT					An event when there is a significant difference between VBulk1 and VBulk2 Regulation. This Can be cleared by Input Power Recycle.
	b10					
	b9 - BOOST_UVP					Bulk voltage is below under voltage protection level. This can be cleared by Input Power Recycle.
	b8 - BOOST_BAD					A Bulk voltage at nominal voltage threshold
	b7 - BOOST_OVP_NEGATIVE					Bulk Voltage on negative rail is above overvoltage protection level. This Can be cleared by Input Power Recycle.
	b6 - BOOST_OVP_ POSITIVE					Bulk Voltage on positive rail is above overvoltage protection level. This Can be cleared by Input Power Recycle.
	b5					
	b4					
	b3					
	b2 - PRIMARY_OC_FAULT					Primary overcurrent fault. Latch
	b1 - SECONDARY_STUCK_ISP					The SECONDARY_STUCK_ISP is a status if secondary controller is stuck in ISP Mode.
	b0 - PRIMARY_STUCK_ISP					The PRIMARY_STUCK_ISP is a status if primary controller is stuck in ISP Mode.



Command Code	Command Name	Default Value	Access Type	Data Bytes	Data Format	Description
76h	STATUS_TEMPERATURE	-	R	2	Bitmapped	
	b15 - BOOST_LLC_OT_FAULT					Primary boost temperature is above over temperature fault limit. Auto recoverable.
	b14 - BOOST_PFC_OT_FAULT					Primary boost temperature is above over temperature fault limit. Auto recoverable.
	b13 - DCDC_OR_OT_FAULT					Secondary DCDC Oring temperature is above over temperature fault limit. Auto recoverable.
	b12 - DCDC_SYNC_A_OT_FAULT					Secondary DCDC SYNC_A temperature is above over temperature fault limit. Auto recoverable.
	b11 - DCDC_SYNC_B_OT_FAULT					Secondary DCDC SYNC_B temperature is above over temperature fault limit. Auto recoverable.
	b10 - DCDC_SYNC_C_OT_FAULT					Secondary DCDC SYNC_C temperature is above over temperature fault limit. Auto recoverable.
	b9 - AMBIENT_OT_FAULT					Logic ambient temperature is above over temperature fault limit. Auto recoverable
	b8					
	b7 - OT_FAULT					Asserts when any of the bit [15:9] in STATUS_TEMPERATURE register is set. Auto recoverable.
	B6:0					
77h	STATUS_FANS_1_2	-	R	2	Bitmapped	Report the status of any fans installed in position 1 or position 2.
	b15:8					
	b7 - FAN_1_FAULT					Fan 1 failed completely or not able to provide the target RPM to cool the device. Auto recoverable.
	b6 - FAN_2_FAULT					Fan 2 failed completely or not able to provide the target RPM to cool the device. Auto recoverable.
	B5:4					
	b3 - FAN_1_SPEED_ OVERRIDDEN					
	b2 - FAN_2_SPEED_ OVERRIDDEN					
	B1:0					



Command Code	Command Name	Default Value	Access Type	Data Bytes	Data Format	Description
7Ch	STATUS_STANDBY	-	R	2	Bitmapped	
	b15:5					
	b4 - STANDBY_SC_FAULT					Standby voltage is below short circuit voltage protection level and standby output is over current protection level.
						This can be cleared by input power recycle.
	b3 - STANDBY_VOUT_OV_					Standby voltage is above over voltage protection level.
	FAULT					This can be cleared by input power recycle.
	b2 - STANDBY_VOUT_UV_ FAULT					Standby voltage is below under voltage protection level.
						This can be cleared by input power recycle.
	b1 - STANDBY_IOUT_OC_ FAULT					Standby output is above over current protection level.
						This can be cleared by input power recycle.
	b0 - STANDBY_VOUT_BAD					Standby output is below nominal voltage threshold
84h	OPERATION	0080	R/W	2		Used to turn the device on and off.
	b15:9					
	b8 - CLEAR_FAULT_LATCH					0 – Do nothing 1 – Clear all latching faults
	b7 - ON					0 - PSU Off 1 - PSU On
	b6:0					1
	MODULE_CONFIG	-	R/W	2		Used to configure the module.
	b15:4		,			5
	b3 - OPERATION MODE					0 - Voltage Source Mode 1 - Current Source Mode
87h	b2					
	b1 - REMOTE MODE					0 – Digital Mode 1 – Analog Mode
	b0					
	MODULE_OPERATION	-	R/W	2		Used to enable/disable the module configuration.
	b15:2					
88h	b1 - Module Sync Start Override					0- Disable override for sync start (Do Sync) 1- Enable override for sync start (Not ready for Sync)
	b0 - Enable Module Configuration					0 – Disable Configuration (This will turn on the PSU) 1 – Enable Configuration (This will turn off the PSU)



The FCM10K Series Supported Modbus Command List

Command Code	Command Name	Default Value	Access Type	Size in Word	Data Format	Description
00h	PSU_MODEL_ID	-	R	2	ASCII	Varies
02h	PSU_MFR_MODEL	-	R	10	ASCII	Varies
0Ch	PSU_MFR_LOCATION	-	R	10	ASCII	Default: "LAGUNA"
16h	PSU_MFR_DATE	-	R	4	ASCII	Format: "WW/YYYY"
1Ah	PSU_MFR_SERIAL	-	R	10	ASCII	Format: "SSSSS"
24h	PSU_HW_REVISION	-	R	2	ASCII	Format: "ZZZ"
26h	PSU_FW_REVISION	-	R	12	ASCII	Varies
38h	PSU_CALIB_DATE	-	R	3	ASCII	Format: "YYMMDD"
3Bh to 6Fh	RESERVED FOR MFR SPECIFIC	RELATED CO	MMANDS			
70h	STATUS_WORD	-	R	1	Bitmapped	
71h	STATUS_INPUT	-	R	1	Bitmapped	
72h	STATUS_VOUT	-	R	1	Bitmapped	
73h	STATUS_IOUT	-	R	1	Bitmapped	
74h	STATUS_MFR_SPECIFIC	-	R	1	Bitmapped	
75h	RESERVED FOR STATUS MONIT	ORING COMI	MANDS			
76h	STATUS_TEMPERATURE	-	R	1	Bitmapped	
77h	STATUS_FAN_1_2	-	R	1	Bitmapped	
78h to 7Bh	RESERVED FOR STATUS MONIT	ORING COMI	MANDS			
7Ch	STATUS_STANDBY	-	R	1	Bitmapped	
7Dh to 7Fh	RESERVED FOR CONFIGURABL	E RELATED C	OMMANDS			
80h to 81h	RESERVED FOR CONFIGURABL	E RELATED C	OMMANDS			
82h	FAN1 RPM OVERRIDE	0%	R/W	1	x1	Range: 0% to 100%
84h	OPERATION	0x0080	R/W	1	Bitmapped	-
85h	VREF_TRIM	54.5	R/W	1	×100	Range: 48.0V to 60.0V (VREF_MAX_LIMIT)
86h1	IREF_TRIM	-	R/W	1	×100	Voltage Source Mode: Default: 183.5A Range: 9.175A to 183.5A (IREF_MAX_LIMIT) Current Source Mode: Default 9.175A Range: 9.175A to 183.5A (IREF_MAX_LIMIT)
87h	MODULE CONFIG	-	R/W	1	Bitmapped	-
88h	MODULE OPERATION	-	R/W	1	Bitmapped	-
89h to 8Ah	RESERVED FOR CONFIGURABL	E RELATED C	OMMANDS			
8Bh	DSP_PROG_RESCALE_ PROFILE	-	R/W	1	-	Default: 0x00 - Default Profile <u>0x01 - (Profile 1)</u> <u>0x02 - (Profile 2)</u> <u>0x03 - (Profile 3)</u>
8Ch	VPROG_RESCALE_MIN	48	R/W	1	x100	Range: 48V to 60V
8Dh	VPROG_RESCALE_MAX	60	R/W	1	×100	Range: VPROG_RESCALE_MIN to 60V
8Eh	VPROG_RESCALE_PT1	1	R/W	1	×100	Range: VPROG_TURN_ON_ POINT to 10V
8Fh	VPROG_RESCALE_PT2	10	R/W	1	×100	Range: VPROG_RESCALE_PT1 to 10V

Note 1 - Applicable for wide trim Variant.

The FCM10K Series Supported Modbus Command List

Command Code	Command Name	Default Value	Access Type	Size in Word	Data Format	Description
90h	VPROG_TURN_ON_POINT	0.48	R/W	1	x100	Range: 0.48V to 10V
91h ¹	IPROG_RESCALE_MIN	0.48	R/W	1	x100	Range: 0.48A to 183.5A
92h ¹	IPROG_RESCALE_MAX	183.5	R/W	1	×100	Range: IPROG_RESCALE_MIN to 183.5A
93h ¹	IPROG_RESCALE_PT1	1	R/W	1	×100	Range: IPROG_TURN_ON_POINT to 10V
94h ¹	IPROG_RESCALE_PT2	10	R/W	1	×100	Range: IPROG_RESCALE_PT2 to 10V
95h ¹	IPROG_TURN_ON_POINT	0.48	R/W	1	×100	Range: 0.48V to 10V
96h	IO_POLARITY	-	R/W	1	-	Default: 0x01 - Disabled Standalone Mode 0x02 - Enable Standalone Mode Range: 0x00 to 0x03
97h ¹	VREF_MAX_LIMIT	60	R/W	1	×100	Range: 48V to 60V (Auto save in Non Volatile Memory after Writing)
98h1	IREF_MAX_LIMIT	-	R/W	1	×100	Range: 0.48A to 183.5A (Auto save in Non Volatile Memory after Writing)
99h to A9h	RESERVED FOR CONFIGURABL	E RELATED C	OMMANDS			•
AAh	DEVICE_BASE_ADDRESS	0x0C	R/W	1	-	0x00 - 0x0F
ABh	BAUD_RATE_CONFIG	-	R/W	1	-	
ACh to AFh	RESERVED FOR CONFIGURABL	E RELATED C	OMMANDS		•	
B0h	PSU_OUTPUT_VOLTAGE	-	R	1	×100	Varies
B1h	PSU_OUTPUT_CURRENT	-	R	1	x100	Varies
B2h	PSU_OUTPUT_POWER	-	R	1	x1	Varies
B3h	PSU_OUTPUT_VOR_ VOLTAGE	-	R	1	x10	Varies
B4h	PSU_INPUT_VOLTAGE_A	-	R	1	×100	Varies
B5h	PSU_INPUT_CURRENT_A	-	R	1	×100	Varies
B6h	PSU_INPUT_POWER	-	R	1	×1	Varies
B7h	PSU_TEMP1-PRI	-	R	1	×100	Varies
B8h	PSU_TEMP2- SEC	-	R	1	×100	Varies
B9h ¹	PSU_TEMP3- BUCK	-	R	1	×100	Varies
BAh	PSU_TEMP4- AMBIENT	-	R	1	×100	Varies
BBh	PSU_TEMP5-NFC	-	R	1	×100	Varies
BCh to BDh	RESERVED FOR MONITORING	RELATED CON	/MANDS		1	
BEh	PSU RPM FANO	-	R	1	×1	Varies
BFh	PSU RPM FAN1	-	R	1	×1	Varies
C0h to D4h	RESERVED FOR MONITORING	RELATED CON	MAND			
D5h	PSU_STANDBY_VOLTAGE	-	R	1	×100	Varies
D6h	PSU_STANDBY_CURRENT	-	R	1	×10000	Varies
D7h	PSU_INPUT_VOLTAGE_B	-	R	1	×1	Varies
D8h	PSU_INPUT_VOLTAGE_C	-	R	1	×1	Varies
D9h to DBh	RESERVED FOR MONITORING	RELATED CON	/MANDS			

Note 1 - Applicable for wide trim Variant.



Command Code	Command Name	Default Value	Access Type	Size in Word	Data Format	Description
DCh	PSU_INPUT_CURRENT_B	-	R	1	x100	Varies
DDh	PSU_INPUT_CURRENT_C	-	R	1	x100	Varies
DEh	PSU_INPUT_POWER_A	-	R	1	x1	Varies
DFh	PSU_INPUT_ POWER_B	-	R	1	x1	Varies
E0h	PSU_INPUT_ POWER_C	-	R	1	x1	Varies
E1h	PSU_INPUT_LINE_FREQ	-	R	1	x10	Varies
E2h to FFh	RESERVED FOR MONITORING F	RELATED CON	/MANDS			
600h	BLACKBOX_PAGE	0	R	1	-	Value: 0-9
610h	FAULT_RECORD_STATUS_ WORD	-	R	1	Bitmapped	Varies
611h	FAULT_RECORD_STATUS_ INPUT	-	R	1	Bitmapped	Varies
612h	FAULT_RECORD_STATUS_ VOUT	-	R	1	Bitmapped	Varies
613h	FAULT_RECORD_STATUS_ IOUT	-	R	1	Bitmapped	Varies
614h	FAULT_RECORD_STATUS_ MFR_SP ECIFIC	-	R	1	Bitmapped	Varies
615h	FAULT_RECORD_STATUS_ STANDB Y	-	R	1	Bitmapped	Varies
616h	FAULT_RECORD_STATUS_ TEMPER ATURE	-	R	1	Bitmapped	Varies
617h	FAULT_RECORD_STATUS_ FAN_1_ 2	-	R	1	Bitmapped	Varies
618h	FAULT_RECORD_PSU_ OUTPUT_V OLATGE	-	R	1	×100	Varies
619h	FAULT_RECORD_PSU_ OUTPUT_C URRENT	-	R	1	x100	Varies
61Ah	FAULT_RECORD_PSU_ OUTPUT_P OWER	_	R	1	×1	Varies
61Bh	FAULT_RECORD_PSU_ OUTPUT_V OR_VOLTAGE	-	R	1	x100	Varies
61Ch	FAULT_RECORD_PSU_ INPUT_VOLTAGE_A	-	R	1	×1	Varies
61Dh	FAULT_RECORD_PSU_ INPUT_CURRENT_A	-	R	1	×100	Varies
61Eh	FAULT_RECORD_PSU_ INPUT_VOLTAGE_B	-	R	1	×1	Varies
61Fh	FAULT_RECORD_PSU_ INPUT_CURRENT_B	-	R	1	×100	Varies
620h	FAULT_RECORD_PSU_ INPUT_VOLTAGE_C	-	R	1	×1	Varies
621h	FAULT_RECORD_PSU_ INPUT_CURRENT_C	-	R	1	x100	Varies
622h	FAULT_RECORD_PSU_ INPUT_POWER_TOTAL	-	R	1	x1	Varies
623h	FAULT_RECORD_TEMP1-PRI	-	R	1	×100	Varies
624h	FAULT_RECORD_TEMP2-SEC	-	R	1	x100	Varies



Command Code	Command Name	Default Value	Access Type	Size in Word	Data Format	Description
625h	FAULT_RECORD_TEMP3- BUCK	-	R	1	x100	Varies
626h	FAULT_RECORD_TEMP4- AMBIENT	-	R	1	×100	Varies
627h	FAULT_RECORD_TEMP5-NFC	-	R	1	×100	Varies
628h	FAULT_RECORD_PSU_ FAN1	-	R	1	×100	Varies
629h	FAULT_RECORD_PSU_ FAN2	-	R	1	×100	Varies
62Ah	FAULT_RECORD_PSU_ STANDBY_VOLTAGE	-	R	1	x100	Varies
62Bh	FAULT_RECORD_PSU_ STANDBY_CURRENT	-	R	1	x10000	Varies
62Ch	FAULT_RECORD_PSU_ MODULE_CONFIG	-	R	1	Bitmapped	Varies
62Dh	FAULT_RECORD_PSU_VREF_ TRIM	-	R	1	x100	Varies
62Eh	FAULT_RECORD_PSU_IREF_T RIM	-	R	1	x100	Varies
62Fh	FAULT_RECORD_PSU_BAUD_ RATE _CONFIG	-	R	1	-	Varies
630h	FAULT_RECORD_PSU_VREF_ MAX_ LIMIT	-	R	1	x100	Varies
631h	FAULT_RECORD_PSU_IREF_ MAX_ LIMIT	-	R	1	x100	Varies
632h	FAULT_RECORD_PSU_PRI_ ADP_U ART_ERROR_COUNT	-	R	1	×1	Varies
633h	FAULT_RECORD_PSU_ SEC_PRI_ADP_UART_ERROR _COU NT	-	R	1	×1	Varies
634h	FAULT_RECORD_PSU_ SEC_LOGIC_ADP_UART_ERR OR_C OUNT	-	R	1	x1	Varies
635h	FAULT_RECORD_PSU_ LOGIC_ADP_UART_ERROR_C OUN T	-	R	1	x1	Varies
636h	FAULT_RECORD_PSU_ TOTAL_TIME	-	R	2	-	Varies
638h	FAULT_RECORD_PSU_ TIME_SINCE_LAST_ON	-	R	2	-	Varies
63Ah	FAULT_RECORD_HIGH_AMBI ENT_ TIMER	-	R	2	-	Varies
63Ch	FAULT_RECORD_VOR_LLC_ OVP	-	R	1	x100	Varies
63Dh	FAULT_RECORD_PSU_INPUT _POWER_A	-	R	1	×1	Varies
63Eh	FAULT_RECORD_PSU_INPUT _POWER_B	-	R	1	×1	Varies
63Fh	FAULT_RECORD_PSU_INPUT _POWER_C	-	R	1	x1	Varies
640h	FAULT_RECORD_Ambient Temp I2C Error Count	-	R	1	×1	Varies



Command Code	Command Name	Default Value	Access Type	Size in Word	Data Format	Description
641h	FAULT_RECORD_NFC I2C Error Count	-	R	1	x1	Varies
642h to 6HHh	RESERVED FOR FAULT RECORD RELATED COMMANDS					



9.1 Mode of Operation

The power supply is configurable between voltage source and current source. At voltage source mode, the output voltage is kept regulated at different line, load, operating temperature, and any other conditions (as long as it is within the normal operating range). At current source mode, the output current is the one to be kept within regulation level.

9.2 Digital and Analog Command

The output of the power supply is remotely programmable, only one programming method is allowed at a time. The default Output Voltage and Current trimming is through digital command via Modbus.

Methods for Output Adjustment						
Voltage Source	Digital Command via RS485 ModBus Analog via CC/CV_MODE input signal pin • Adjustment of Vout through external voltage on V_prog output signal • 0-10V Remote Programming on V_PROG output signal					
Current Source	Digital Command via RS485 ModBus Analog via CC/CV_MODE input signal pin • Adjustment of Vout through external voltage on V_prog output signal • 0-10V Remote Programming on I_PROG output signal					
Digital Command to Analog	Digital Command via RS485 ModBus ANALOG/DIGITAL_MODE signal Pin out Pulled to GNDL will enable Vout and lout trimming via analog (CC/CV_MODE) OPEN will enable Vout and lout trimming via digital command					



9.3 Output Adjustability and Programmability

Output Adjusted via RS485 ModBus Communication Commands

Applicable for both Voltage Source and Current Source mode operation.

0-10V Remote Programming (V_PROG and I_PROG)

Applicable for both voltage source and current Source mode operation. The table below is for reference only.

Output Voltage adjustment via V_PROG pin

0-10V_PROG (V)	Output Voltage (V)
0	48
1	49.2
2	50.4
3	51.6
4	52.8
5	54
6	55.2
7	56.4
8	57.6
9	58.8
10	60

Output Voltage adjustment via I_PROG pin

0-10V_PROG (V)	Output Current (A)
0	ТВА
1	TBA
2	ТВА
3	ТВА
4	ТВА
5	ТВА
6	ТВА
7	ТВА
8	ТВА
9	ТВА
10	ТВА



0-10V re-scaling function (VPROG / IPROG RESCALING)

This section describes the Analog Vprog and Iprog Rescaling function of the PSU (See under Output Adjustability and Programmability, 0-10V re-scaling function section of the Product Specification) and corresponding rescale profiles.

Note: Vprog or Iprog rescaling is only available for Wide trim Range Variant PSU.

Vprog Rescaling

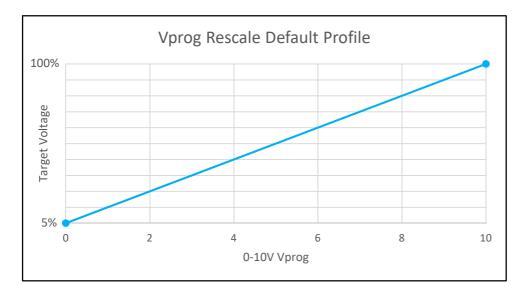
The PSU's mode of operation must be on analog Voltage Source mode when MODULE_CONFIG (command code 87h) is set to 02h.

Note: The PSU should be on standby mode when adjusting Vprog rescale profile.

Vprog Rescaling Default Profile

This describes the setting for analog Vprog default profile. Writing 00h (default) to DSP_PROG_RESCALE_PROFILE (command code 8Bh) will update the Vprog profile to default. This profile will set target voltage to TBA V to TBA V for 0V to 10V Vprog respectively.

PSU target voltage versus the 0-10V Vprog for Vprog rescale default profile.





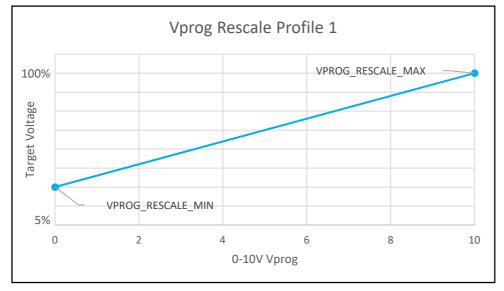
VPROG Rescaling Profile 1

The following sequence of commands should be followed to set Vprog Profile 1:

- 1. Set VPROG_RESCALE_MIN (command code 8Ch) to adjust the minimum rescale value.
- 2. Set VPROG_RESCALE_MAX (command code 8Fh) to adjust the maximum rescale value.

3. Set DSP_PROG_RESCALE_PROFILE (command code 8Bh) to 01h (profile 1) to update the Vprog profile based on the written values from the rescale commands.

Sample Vprog rescale profile 1 adjustment is shown below, VPROG_RESCALE_MIN is set to 14000 (140V), and VPROG_RESCALE_MAX is set to 20000 (200V).



Note: VPROG_RESCALE_MIN must be less than VPROG_RESCALE_MAX.



Vprog Rescaling Profile 2

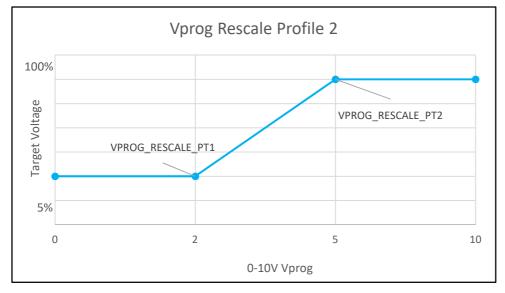
The following sequence of commands should be followed to set Vprog Profile 2:

1. Set VPROG_RESCALE_PT1 (command code 8Eh) to adjust the Vprog Low Point.

2. Set VPROG_RESCALE_PT2 (command code 8Fh) to adjust the Vprog High Point.

3. Set DSP_PROG_RESCALE_PROFILE (command code 8Bh) to 02h (profile 2) to update the Vprog profile based on the written values from the rescale commands.

Sample Vprog rescale profile 2 adjustment is shown below, VPROG_RESCALE_PT1 is set to 200 (2V), and VPROG_RESCALE_PT2 is set to 500 (5V).



Note: VPROG_RESCALE_PT1 must be less than VPROG_RESCALE_PT2.



Vprog Rescaling Profile 3

The following sequence of commands should be followed to set Vprog Profile 3:

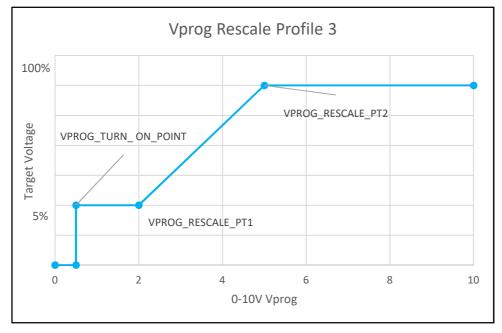
1. Set VPROG_TURN_ON_POINT (command code 90h) to adjust Vprog Turn on Point.

2. Set VPROG_RESCALE_PT1 (command code 8Eh) to adjust the Vprog Low Point.

3. Set VPROG_RESCALE_PT2 (command code 8Fh) to adjust the Vprog High Point.

4. Set DSP_PROG_RESCALE_PROFILE (command code 8Bh) to 03h (profile 3) to update the Vprog profile based on the written values from the rescale commands.

Sample Vprog rescale profile 3 adjustment is shown below, VPROG_TURN_ON_POINT is set to 50 (0.5V), VPROG_RESCALE_PT1 is set to 200 (2V), and VPROG_RESCALE_PT2 is set to 500 (5V).



Note: VPROG_TURN_ON_POINT must be less than VPROG_RESCALE_PT1, and VPROG_RESCALE_PT1 must be less than VPROG_RESCALE_PT2.



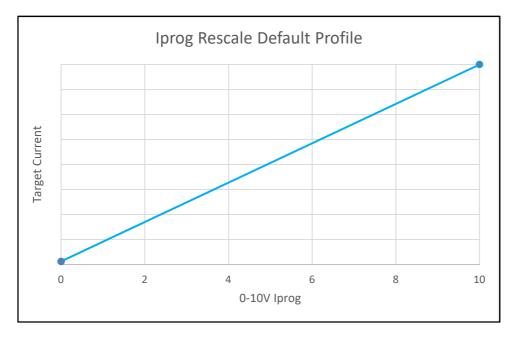
Iprog Rescaling

The PSU's mode of operation must be on analog Current Source mode when MODULE_CONFIG (command code 87h) is set to 0Ah. The PSU should be on standby mode when adjusting Iprog rescale profile.

Iprog Rescaling Default Profile

This describes the setting for analog Iprog default profile. Writing 00h (default) to DSP_PROG_RESCALE_PROFILE (command code 8Bh) will update the Iprog profile to default. This profile will set target current to 0.48-16A for 0-10V Iprog respectively.

PSU target Current versus the 0-10V Iprog for Iprog rescale default profile.





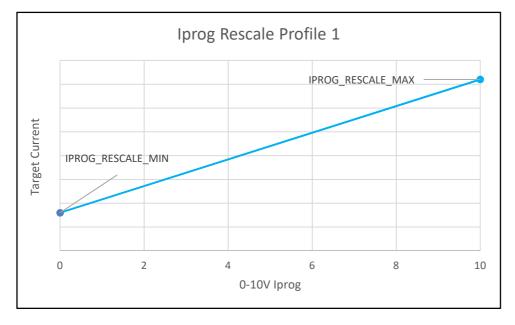
Iprog Rescaling Profile 1

The following sequence of commands should be followed to set Iprog Profile 1:

- 1. Set IPROG_RESCALE_MIN (command code 91h) to adjust the minimum rescale value.
- 2. Set IPROG_RESCALE_MAX (command code 92h) to adjust to adjust the maximum rescale value.

3. Set DSP_PROG_RESCALE_PROFILE (command code 8Bh) to 01h (profile 1) to update the Iprog profile based on the written values from the rescale commands.

Sample Iprog rescale profile 1 adjustment is shown below, IPROG_RESCALE_MIN is set to 300 (3A), and IPROG_RESCALE_MAX is set to 1440 (14.4A).



Note: IPROG_RESCALE_MIN must be less than IPROG_RESCALE_MAX.



Iprog Rescaling Profile 2

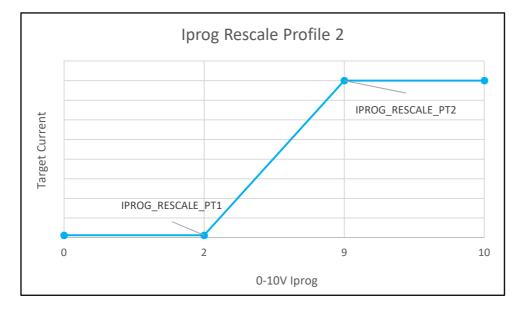
The following sequence of commands should be followed to set Iprog Profile 2:

1. Set IPROG_RESCALE_PT1 (command code 93h) to adjust the Iprog Low Point.

2. Set IPROG_RESCALE_PT2 (command code 94h) to adjust the Iprog High Point.

3. Set DSP_PROG_RESCALE_PROFILE (command code 8Bh) to 02h (profile 2) to update the Iprog profile based on the written values from the rescale commands.

Sample Iprog rescale profile 2 adjustment is shown below, IPROG_RESCALE_PT1 is set to 200 (2V), and IPROG_RESCALE_PT2 is set to 900 (9V).



Note: IPROG_RESCALE_PT1 must be less than IPROG_RESCALE_PT2.



IPROG Rescaling Profile 3

The following sequence of commands should be followed to set Vprog Profile 3:

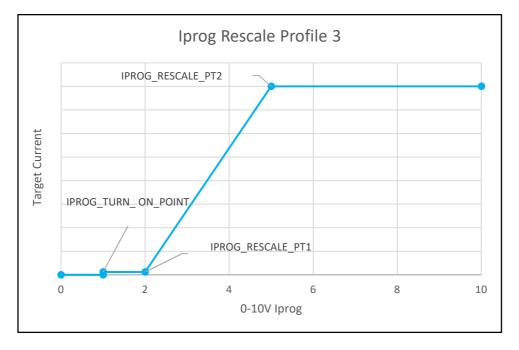
1. Set IPROG_TURN_ON_POINT (command Code 95h) to adjust Iprog Turn on Point.

2. Set IPROG_RESCALE_PT1 (command code 93h) to adjust the Iprog Low Point.

3. Set IPROG_RESCALE_PT2 (command code 94h) to adjust the Iprog High Point.

4. Set DSP_PROG_RESCALE_PROFILE (command code 8Bh) to 03h (profile 3) to update the Iprog profile based on the written values from the rescale commands.

Sample Iprog rescale profile 3 adjustment is shown below, IPROG_TURN_ON_POINT is set to 100 (1V), IPROG_RESCALE_PT1 is set to 200 (2V), and IPROG_RESCALE_PT2 is set to 500 (5V).



Note: IPROG_TURN_ON_POINT must be less than IPROG_RESCALE_PT1, and IPROG_RESCALE_PT1 must be less than IPROG_RESCALE_PT2.



9.4 Current Sharing

The FCM10K series shall have a dedicated analog bus for active current sharing. The PSU input impedance of the current sharing shall be 30kR & 100pF or better. Current sharing bus (Ishare) full-scale voltage shall be 7V at full load.

The PSU will have an active load sharing percentage as shown below.

Rail Loading (%)	Sharing Percent Error(%)
25%	±10%
50%	$\pm 5\%$
75%	$\pm4\%$
100%	±4%

Percent Error = ABS (PSUn – Average Current) / (Average Current)

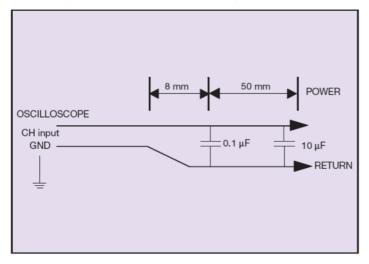
PSUn – Current delivered by PSUn

Average Current = (PSU1+PSU2+PSU3+....PSU6) / (number of PSU in parallel)



9.5 Output Ripple and Noise Measurement

The setup outlined in the diagram below has been used for output ripple and noise measurements on the FCM10K series (Voltage Source Mode). When measuring output ripple and noise, a scope jack in parallel with a 0.1µF ceramic chip capacitor, and a 10µF tantalum capacitor should be used. oscilloscope should be set to 20MHz bandwidth for this measurement.





9.6 Accessories

Kit-1 FCM10K-P Test Kits: 83-788-001

Orderable Part Number	Description	Diagram
750-018626-0000	Input Mating Connector	400 ±10 HTSH107 Laboratorial HTSH109 L=80mm
750-018627-0000	6-way Connector (Non-isolated Signal)	
750-018627-0000	20-way Mating Connector (Isolated Signal)	



9.6 Accessories

Kit-2 FCM10K DC Back Plane Test Kits: 83-788-002

Orderable Part Number	Description	Diagram
790-026751-0000	Single DCDC Back Plane	A SARA T

Kit-3 FCM10K-T Test Kits: 83-788-003

Orderable Part Number	Description	Diagram
750-018627-0000	6-way Connector (Non-isolated Signal)	
750-018627-0000	20-way Mating Connector (Isolated Signal)	



FCM10K Series

SECTION 10 RECORD OF REVISION AND CHANGES

lssue	Date	Description	Originators
1.0	02.08.24	First Issue	Z. Yasheng





ABOUT ADVANCED ENERGY

Advanced Energy (AE) has devoted more than four decades to perfecting power for its global customers. AE designs and manufactures highly engineered, precision power conversion, measurement and control solutions for mission-critical applications and processes.

Our products enable customer innovation in complex applications for a wide range of industries including semiconductor equipment, industrial, manufacturing, telecommunications, data center computing, and medical. With deep applications know-how and responsive service and support across the globe, we build collaborative partnerships to meet rapid technological developments, propel growth for our customers, and innovate the future of power.

PRECISION | POWER | PERFORMANCE | TRUST

Specifications are subject to change without notice. Not responsible for errors or omissions. ©2025 Advanced Energy Industries, Inc. All rights reserved. Advanced Energy®, and AE® are U.S. trademarks of Advanced Energy Industries, Inc.



For international contact information, visit advancedenergy.com.

powersales@aei.com (Sales Support) productsupport.ep@aei.com (Technical Support) +1 888 412 7832